

BS EN ISO 3248:2016



BSI Standards Publication

Paints and varnishes — Determination of the effect of heat (ISO 3248:2016)

National foreword

This British Standard is the UK implementation of EN ISO 3248:2016. It supersedes BS EN ISO 3248:2001 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee STI/10, Test methods for paints.

A list of organizations represented on this committee can be obtained on request to its secretary.

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Published by BSI Standards Limited 2016

ISBN 978 0 580 84224 5

ICS 87.040

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This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 August 2016.

Amendments/corrigenda issued since publication

Date	Text affected
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EUROPEAN STANDARD

EN ISO 3248

NORME EUROPÉENNE

EUROPÄISCHE NORM

August 2016

ICS 87.040

Supersedes EN ISO 3248:2000

English Version

Paints and varnishes - Determination of the effect of heat (ISO 3248:2016)

Peintures et vernis - Détermination des effets de la
chaleur (ISO 3248:2016)

Beschichtungsstoffe - Bestimmung der Auswirkung
von Wärme (ISO 3248:2016)

This European Standard was approved by CEN on 8 July 2016.

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European foreword

This document (EN ISO 3248:2016) has been prepared by Technical Committee ISO/TC 35 “Paints and varnishes” in collaboration with Technical Committee CEN/TC 139 “Paints and varnishes” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2017, and conflicting national standards shall be withdrawn at the latest by February 2017.

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Endorsement notice

The text of ISO 3248:2016 has been approved by CEN as EN ISO 3248:2016 without any modification.

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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The committee responsible for this document is ISO/TC 35, *Paints and varnishes*, Subcommittee SC 9, *General test methods for paints and varnishes*.

This third edition cancels and replaces the second edition (ISO 3248:1998), which has been technically revised with the following changes:

- a) cooling down of the test panels after the test has been changed from standard temperature to ambient temperature;
- b) a principle clause has been added;
- c) the normative references have been updated;
- d) the supplementary test conditions previously in Annex A have been integrated in the test report.

Paints and varnishes — Determination of the effect of heat

1 Scope

This International Standard specifies a method for determining the resistance of single coatings or multi-coat systems of paints, varnishes or related products to changes in gloss and/or colour, blistering, cracking and/or detachment from the substrate under conditions of a specified temperature.

This procedure is applicable to products intended for use on domestic radiators or other articles likely to be subjected to similar temperatures.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1513, *Paints and varnishes — Examination and preparation of test samples*

ISO 1514, *Paints and varnishes — Standard panels for testing*

ISO 1518-1, *Paints and varnishes — Determination of scratch resistance — Part 1: Constant-loading method*

ISO 1519, *Paints and varnishes — Bend test (cylindrical mandrel)*

ISO 1520, *Paints and varnishes — Cupping test*

ISO 2808, *Paints and varnishes — Determination of film thickness*

ISO 3270, *Paints and varnishes and their raw materials — Temperatures and humidities for conditioning and testing*

ISO 6272-1, *Paints and varnishes — Rapid-deformation (impact resistance) tests — Part 1: Falling-weight test, large-area indenter*

ISO 15528, *Paints, varnishes and raw materials for paints and varnishes — Sampling*

3 Principle

The panels are placed in an oven at a specified temperature for a specified time. At the end of the specified time, the panels are removed from the oven, cooled to ambient temperature and examined for change of colour or signs of other deterioration of the coating, by comparison with identically prepared, but unheated, panels.

When specified, both heated and unheated panels are subjected to tests for e.g. scratch resistance, bending with cylindrical mandrel, cupping, falling weight, or to other agreed test procedures and examined for compliance with a specified requirement.

4 Limitations

Temperature and humidity are important parameters affecting test results. Deviations from the requirements specified can lead to results that are not comparable. However, the interested parties may agree upon alternative parameters and these parameters shall be reported.

5 Sampling

Take a representative sample of the product to be tested (or of each product in case of a multi-coat system), as specified in ISO 15528.

Examine and prepare the sample for testing, as specified in ISO 1513.

6 Test panels

6.1 Substrate

The test panel shall be of steel, tinsplate, aluminium or glass as appropriate and shall comply with the requirements of ISO 1514. The dimensions of the panels shall be 150 mm × 100 mm.

6.2 Preparation and coating

Prepare each test panel in accordance with ISO 1514 and then coat it by the specified method with the product or system under test.

6.3 Drying and conditioning

Dry (or stove) and age, if applicable, each coated test panel for the specified time and under the specified conditions. Before testing, condition the coated panels at (23 ± 2) °C and a relative humidity of (50 ± 5) % (as specified in ISO 3270), for a minimum period of 16 h. The test procedure shall then be carried out as soon as possible.

6.4 Thickness of coating

Determine the thickness, in micrometres, of the dried coating by one of the procedures specified in ISO 2808.

7 Procedure

7.1 Temperature and duration of the test

Carry out the test procedure at (125 ± 2) °C for a period of 24 h, unless otherwise agreed.

7.2 Determination

Place the panels in an oven with air circulation at the specified temperature, not less than 100 mm from the sides of the oven and not closer than 20 mm apart, and maintain them at that temperature for the specified time. The preferred method for ensuring even heating of the coated panels is to suspend them by means of fine wires. Alternatively, the panels may be supported in a rack made from sustainable heat-resistant material or placed, paint side uppermost, on a piece of heat-resistant board resting on supports.

At the end of the specified time, remove the panels from the oven and allow them to cool to ambient temperature. Examine the panels for change of colour or signs of other deterioration of the coating, by comparison with identically prepared, but unheated, panels.

When specified, subject both heated and unheated panels, not less than 16 h after completing the heating period, to one of the test procedures specified in ISO 1518-1, ISO 1519, ISO 1520 or ISO 6272-1, or to other agreed test procedures, and examine for compliance with the specified requirement.

8 Precision

No relevant precision data are currently available.

9 Test report

The test report shall contain at least the following information:

- a) all details necessary to identify the product(s) tested;
- b) a reference to this International Standard, i.e. ISO 3248:2016;
- c) details of the preparation of the test panels, including the following:
 - 1) the material, the thickness and the surface preparation of the substrate (see [6.1](#));
 - 2) the method of application of the coating material to the substrate, including the duration and conditions of drying between coats in the case of a multi-coat system (see [6.2](#));
 - 3) the duration and conditions of drying (or stoving) and ageing (if applicable) of the coating before testing (see [6.3](#));
 - 4) the thickness, in micrometres, of the dry coating and the method of measurement used in ISO 2808, and whether it is a single coating or a multi-coat system (see [6.4](#));
- d) the properties of the test coating which are to be considered in evaluating the resistance of the coating;
- e) the results of the test, in terms of the stated requirements;
- f) any deviation from the test method specified;
- g) any unusual features (anomalies) observed during the test;
- h) the date of the test.

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