

BS EN ISO 2589:2016



BSI Standards Publication

Leather — Physical and mechanical tests — Determination of thickness (ISO 2589:2016)

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National foreword

This British Standard is the UK implementation of EN ISO 2589:2016. It supersedes BS EN ISO 2589:2002 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee TCI/69, Footwear, leather and coated fabrics.

A list of organizations represented on this committee can be obtained on request to its secretary.

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ISBN 978 0 580 90471 4

ICS 59.140.30

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This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 March 2016.

Amendments issued since publication

Date	Text affected
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English Version

Leather - Physical and mechanical tests - Determination of thickness (ISO 2589:2016)

Cuir - Essais physiques et mécaniques - Détermination de l'épaisseur (ISO 2589:2016)

Leder - Physikalische und mechanische Prüfungen - Bestimmung der Dicke (ISO 2589:2016)

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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European Foreword

This document (EN ISO 2589:2016) has been prepared by Technical Committee IULTCS "International Union of Leather Technologists and Chemists Societies" in collaboration with Technical Committee CEN/TC 289 "Leather" the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2016, and conflicting national standards shall be withdrawn at the latest by September 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 2589:2002.

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Endorsement notice

The text of ISO 2589:2016 has been approved by CEN as EN ISO 2589:2016 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

ISO 2589 was prepared by the Physical Test Commission of the International Union of Leather Technologists and Chemists Societies (IUP Commission, IULTCS) in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 289, *Leather*, the secretariat of which is held by UNI, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

It is based on IUP 4 originally published in *J. Soc. Leather Trades Chemists* **42**, p. 387, (1958) and declared an official method of the IULTCS in 1959. An updated version was published in *J. Soc. Leather Tech. Chem.* **82**, p. 225, (1998) and a further revision published in *J. Soc. Leather Tech. Chem.* **84**, p. 311, (2000) and reconfirmed as an official method in March 2001. This latest revision now includes the number of test measurements to be taken.

IULTCS, originally formed in 1897, is a world-wide organization of professional leather societies to further the advancement of leather science and technology. IULTCS has three Commissions, which are responsible for establishing international methods for the sampling and testing of leather. ISO recognizes IULTCS as an international standardizing body for the preparation of test methods for leather.

This third edition cancels and replaces the second edition (ISO 2589:2002), of which it constitutes a minor revision to align item c) of Clause 8 with ISO 2419:2012.

Leather — Physical and mechanical tests — Determination of thickness

1 Scope

This International Standard specifies a method for determining the thickness of leather. The method is applicable to all types of leather of any tannage. The measurement is valid for both the whole leather and a test sample.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2418, *Leather — Chemical, physical and mechanical and fastness tests — Sampling location*

ISO 2419, *Leather — Physical and mechanical tests — Sample preparation and conditioning*

3 Principle

The leather is placed in a gauge under a specified load for a specified time and the thickness read directly.

4 Apparatus

4.1 Test machine, including the following:

4.1.1 Gauge, graduated to read to 0,01 mm directly with an accuracy of $\pm 0,02$ mm over the whole scale length.

4.1.2 Anvil, comprising the flat horizontal surface of a cylinder of diameter 10,00 mm \pm 0,05 mm projecting 3,0 mm \pm 0,1 mm above the surface of a concentric flat circular platform of diameter 50,0 mm \pm 0,2 mm.

NOTE The circular platform of 50 mm diameter helps to support medium weight leathers which otherwise presents a convex surface to the presser foot. The anvil is raised 3 mm above the platform so that errors are avoided in measurements on heavy leathers which are not flat.

4.1.3 Presser foot, having a flat circular surface of diameter 10,0 mm \pm 0,05 mm, coaxial with the anvil and capable of movement normal to the face of the anvil. The contacting surfaces of the anvil and presser foot shall be dead weight loaded with 393 g \pm 10 g. Movements of the presser foot shall give a direct reading of the movement on the gauge (4.1.1).

NOTE The loads and dimensions quoted in 4.1.3 give a pressure of 49,1 kPa (500 g/cm²).

4.1.4 Rigid stand, to hold the gauge (4.1.1), anvil (4.1.2) and presser foot (4.1.3).

5 Sampling and sample preparation

5.1 Official sample in accordance with ISO 2418. Five measurements to be taken, distributed across the sample.

5.2 Sample prepared for other tests. Three measurements to be taken, distributed across the sample.

5.3 Sample of unknown origin. Five measurements to be taken, distributed across the sample.

5.4 For very heavy, firm leathers, a smaller sample is recommended to avoid curvature. Three measurements to be taken, distributed across the sample.

5.5 For whole hides, five measurements for each location should be taken. Condition all samples in accordance with ISO 2419.

6 Procedure

Place the apparatus on a flat, horizontal surface. Place the sample in the gauge grain side up if this can be identified. If the grain cannot be identified place the sample in the gauge with either surface upwards. Apply the load gently and record the thickness $5\text{ s} \pm 1\text{ s}$ after full loading is reached.

7 Expression of results

The results shall be expressed as the arithmetic mean and range to the nearest 0,01 mm.

8 Test report

The test report shall include the following:

- a) a reference to this International Standard, i.e. ISO 2589;
- b) the results obtained expressed to the nearest 0,01 mm;
- c) the standard atmosphere used for conditioning and testing as given in ISO 2419;
- d) any deviations from the method specified in this International Standard;
- e) full details for identification of the sample.

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Useful Contacts:

Customer Services

Tel: +44 845 086 9001

Email (orders): orders@bsigroup.com

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Knowledge Centre

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Email: knowledgecentre@bsigroup.com

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Tel: +44 20 8996 7070

Email: copyright@bsigroup.com

BSI Group Headquarters

389 Chiswick High Road London W4 4AL UK

