



Standard Test Method for Security Glazing Materials And Systems¹

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1. Scope

1.1 This test method sets forth procedures whose purpose is limited to the evaluation of the resistance of security glazing materials and systems against the following threats:

- 1.1.1 *Ballistic Impact*,
- 1.1.2 *Blunt Tool Impacts*,
- 1.1.3 *Sharp Tool Impacts*,
- 1.1.4 *Thermal Stress*, and
- 1.1.5 *Chemical Deterioration*.

NOTE 1—Specifically exempted from this test method are the use of power (motor or engine-driven) tools or devices, explosives, military ordinance (excepting small arms) and tools, processes or devices requiring more than two persons to transport and operate.

1.2 The values stated in inch-pounds are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For a specific warning statement, see Warning in 10.1.1.6.

2. Referenced Documents

2.1 ASTM Standards:²

- A36/A36M Specification for Carbon Structural Steel
- A53/A53M Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
- A574 Specification for Alloy Steel Socket-Head Cap Screws
- F1029 Guide for Selection of Physical Security Measures for a Facility (Withdrawn 2004)³

¹ This test method is under the jurisdiction of Committee F12 on Security Systems and Equipment and is the direct responsibility of Subcommittee F12.10 on Systems Products and Services.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

2.2 Other Documents:

- Sporting Arms and Ammunition Manufacturer's Institute (SAAMI)—Ammunition⁴
- United States Military Ammunition Specifications—Ammunition⁵
- Federal Specification GGG-313U—Cold Chisel⁶
- American Iron and Steel Institute M-1020—Structural Steel⁷
- UL 10BC—Fire Extinguisher⁸

3. Terminology

3.1 Definitions:

3.1.1 *test director, n*—individual identified by the independent testing laboratory as being responsible to complete the specified tests as required and to document the results.

4. Class

4.1 *Ballistic Class*—Ballistic tests and test results from this standard shall be classified by the following (see also Table 1):

4.1.1 *HG1 Handgun - Low*—Ammunition conforming to SAAMI specifications for caliber .38 Special, 158 grain (10.2 g), soft point, producing velocities of 875 (± 25) ft/s (266 (± 7) m/s) at 15 ft (4.5 m) from the muzzle.

4.1.2 *HG2 Handgun - Medium Soft Point*—Ammunition conforming to SAAMI specifications for caliber .357 Magnum, 158 grain (10.2 g), jacketed soft point, producing velocities of 1400 (± 50) ft/s (427 (± 15) m/s) at 15 ft (4.5 m) from the muzzle.

4.1.3 *HG3 Handgun - Medium Jacketed*—Ammunition conforming to SAAMI specifications for caliber 9 mm, 124 grain (8.0 g), full metal casing, producing velocities of 1250 (± 50) ft/s (381 (± 15) m/s) at 15 ft (4.5 m) from the muzzle.

4.1.4 *HG4 Handgun - High*—Ammunition conforming to SAAMI specifications for caliber .44 Magnum, 240 grain, lead gas check producing velocities of 1450 (± 50) ft/s (442 (± 15) m/s) at 15 ft (4.5 m) from the muzzle.

⁴ Available from Sporting Arms and Ammunition Manufacturers' Association (SAAMI), Box 1075, Riverside, CT 06878.

⁵ Available from Standardization Documents Order Desk, Bldg. 4, Section D, 700 Robbins Ave., Philadelphia, PA 19111-5094, Attn: NPODS.

⁶ Available from General Services Adm., 7th and D Sts. SW, Washington, DC 20407.

⁷ Available from American Iron and Steel Institute, 1000 16th St. NW, Washington, DC 20036.

⁸ Available from Underwriters Laboratories, Inc., 333 Pfingsten Rd., Northbrook, IL 60062.

TABLE 1 Ballistic Criteria

Class	Weapon Description	Caliber	Bullet Mass ^A /Type ^B	Velocity ^C , ft/s (m/s)	Minimum No. of Impacts ^D
HG1	Handgun - Low	.38 Special	158 gr (10.2 g), lead	850–900 (259–274)	3
HG2	Handgun - Medium, Soft Point	.357 Magnum	158 gr (10.2 g), JSP	1350–1450 (411–442)	3
HG3	Handgun - Medium, Jacketed	9 mm	124 gr (8.0 g), FMC	1200–1300 (365–396)	3
HG4	Handgun - High	.44 Magnum	240 gr (15.6 g), LGC	1400–1500 (427–442)	3
SMG	Submachine-gun	9 mm	124 gr (8.0 g), FMC	1350–1450 (411–442)	3
R1	Rifle - Light	.223 (5.56 mm)	55 gr (3.6 g), M193 Ball, FMC	3200–3300 (975–1006)	3
R2	Rifle - Heavy, Soft Point	.30-’06	180 gr (11.7 g), SP	2850–3000 (867–914)	3
R3	Rifle - Heavy, Jacketed	.308 Winchester (7.62 mm)	147 gr (9.5 g), M80 Ball, FMC	2700–2800 (823–853)	3
R4-AP	Rifle - Armor Piercing	.30-’06	166 gr (10.8 g), M2-AP	2715–2850 (828–867)	1
R5	Rifle - Jacketed	.50	709.5 gr (45.9 g) Ball, FMC	2760–2860 (841–867)	1
SH1 ^E	Shotgun - Buckshot	12 gage, 3 in. Magnum	00 buckshot, 15 pellets	1150–1250 (350–381)	1 ^F
SH2	Shotgun - Slug	12 gage	1 oz. (437.5 gr, 28.3 g) rifled slug	1600–1700 (487–518)	3

^A gr denotes grain as a unit of mass: 1 gr = 1.429 × 10⁻⁴ lb (0.0647981 g)

^B FMC = Full Metal Casing, JSP = Jacketed Soft Point, LGC = Lead Gas-Check, and SP = Soft Point.

^C Velocity measured at a distance of 10 ft (3 m) from the strike face of the sample. Muzzle of the barrel is positioned at a distance of 25 ft (7.6 m) from the strike face of the sample.

^D Minimum number of shots required on glazed features plus additional shots to examine other features of the assembly. Prior to testing the intended impact location(s) shall be marked in the approximate center of the target area. Where 3 impacts are specified, they are to be located at the corners of a 5 in. (127 mm) equilateral triangle. The minimum spacing between impact locations is 4 in. (102 mm).

^E This ammunition is to be used as an adjunct to the primary test to further evaluate the ability of designed assembly details to resist fragmentary threats.

^F The shot pattern of the pellets shall be such that they all impact within an 8 in. (203 mm) diameter circle at a distance of 25 ft (7.62 m) from the muzzle of the weapon.

4.1.5 *SMG Submachine Gun*—Ammunition conforming to SAAMI specifications for caliber 9 mm, 124 grain (8.0 g), full metal casing producing velocities of 1400 (±50) ft/s (427 (±15) m/s) at 15 ft (4.5 m) from the muzzle.

4.1.6 *R1 Rifle - Light*—Ammunition conforming to U.S. Military specifications for caliber .223 (5.56 mm) NATO, M193 ball producing velocities of 3250 (±50) ft/s (991 (±15) m/s) at 15 ft (4.5 m) from the muzzle.

4.1.7 *R2 Rifle - Heavy Soft Point*—Ammunition conforming to SAAMI specifications for caliber .30-’06, 180 grain (11.7 g) soft point producing velocities of 2925 (±75) ft/s (991 (±15) m/s) at 15 ft (4.5 m) from the muzzle.

4.1.8 *R3 Rifle - Heavy Jacketed*—Ammunition conforming to SAAMI specifications for caliber .308 Winchester (7.62 mm), 147 grain (9.5 g), M80 Ball, full metal casing producing velocities of 2800 (±50) ft/s (853 (±15) m/s) at 15 ft (4.5 m) from the muzzle.

4.1.9 *R4-AP - Armor Piercing*—Ammunition conforming to U.S. Military specifications for caliber .30-’06, M2AP producing velocities of 2775 (±50) ft/s (846 (±15) m/s) at 15 ft (4.5 m) from the muzzle.

4.1.10 *R5 - Ball Jacketed*—Ammunition conforming to U.S. Military specifications for caliber .50 M2 Ball, full metal casing producing velocities of 2810 (±50) ft/s (856 (±15) m/s) at 15 ft (4.5 m) from the muzzle.

4.1.11 *SH1 - Shotgun - Buckshot*—Ammunition conforming to SAAMI specifications for Shotshell 12-gage, 3 in. Magnum, 00 Buckshot producing velocities of 1315 (±50) ft/s (400 (±15) m/s) at 15 ft (4.5 m) from the muzzle.

NOTE 2—The 12-gage ballistic threat is to be used as a confirmatory test of assemblies. Glazing materials are not to be tested or rated against this threat.

4.1.12 *SH2 - Shotgun - Slug*—Ammunition conforming to SAAMI specifications for Shotshell 12-gage, 1 oz. (437.5 g) rifled slug producing velocities of 1650 (±50) ft/s (503 (±15) m/s) at 15 ft (4.5 m) from the muzzle.

4.2 *Forced Entry Class*—See [Table 2](#).

5. Summary of Test Method

5.1 Forced entry shall be determined by resistance of the glazing material or system to the following:

5.1.1 Ballistics attack only.

5.1.2 Physical attack only to include blunt tool impacts, sharp tool impacts, thermal stress, and chemical deterioration.

5.1.3 Ballistics attack followed by, and in combination with, physical attack.

6. Significance and Use

6.1 This test method is based on field experience rather than laboratory analysis. It provides a basis for the comparative evaluation of ballistic/forced entry/containment resistance of security glazings and systems and should not be used to establish or confirm the absolute prevention of forcible entries or forced exits. This test method defines three factors which determine the success or failure of any attempt to forcefully enter (or exit) the glazing or system. They are: (1) the tools employed, (2) the techniques and methods used by the attackers, and (3) the total time available to effect the entry or

TABLE 2 Forced Entry Sequence of Testing

Sequence	Test Implements	Impacts	Minutes	Amount	Class Achieved
1	Ball Peen Hammer	10			1.0
2	Ball Peen Hammer	10			1.1
3	1½-in. (4-cm) Diameter Pipe/Sledge	25			1.2
4	Extinguisher, CO ₂		1		1.3
5	Sledge Hammer	25			1.4
6	Propane Torch Flame		5 ^A		1.5
7	Ripping Bar	10			2.0
8	Ram	10			2.1
9	4-in. (10-cm) Diameter Pipe/Sledge	25			2.2
10	Sledge Hammer	25			2.3
11	Propane Torch Flame		5 ^B		2.4
12	Ripping Bar	10			2.5
13	Chisel/Hammer	25			2.6
14	Gasoline	4		½ Pint (¼ L)	2.7
15	Angle Iron/Sledge	25			2.8
16	Sledge Hammer	25			3.0
17	Ram	10			3.1
18	4-in. (10-cm) Diameter Pipe/Sledge	25			3.2
19	Sledge Hammer	25			3.3
20	Propane Torch Flame		5 ^B		3.4
21	Wood Splitting Maul	25			3.5
22	Sledge Hammer	25			3.6
23	Ripping Bar	10			3.7
24	Fire Axe	25			3.8
25	Chisel/Hammer	25			3.9
26	Acetone			½ Pint (¼ L)	3.10
27	Sledge Hammer	25			4.0
28	Ram	10			4.1
29	4-in. (10-cm) Diameter Pipe/Sledge	25			4.2
30	Sledge Hammer	25			4.3
31	Propane Torch Flame		5 ^B		4.4
32	Fire Axe	25			4.5
33	Sledge Hammer	25			4.6
34	Wood Splitting Maul	25			4.7
35	Chisel/Hammer	25			4.8
36	Sledge Hammer	25			4.9
37	Acetone			½ Pint (¼ L)	4.10
38	Fire Axe	25			4.11
39	Sledge Hammer	25			4.12
40	Chisel/Hammer	25			4.13
41	Wood Splitting Maul	25			5.0

^A For Class 1.5, the flame shall be extinguished with a fine mist of water immediately after the propane torch application.

^B For Classes 2.4, 3.4, and 4.4, if the sample continues to burn after removal of the flame (self-sustaining), it shall be allowed to burn an additional 10 min and then extinguished with a fine mist of water.

exit. This test method defines two of the three factors (tools and techniques) and allows the third (duration) to vary in order to establish levels of forced entry or exit resistance.

7. Apparatus (Ballistics)

7.1 *Ballistic Firing Devices*—Firearms or test barrels suitable for use with the following calibers of ammunition producing minimum velocities as required:

- 7.1.1 *.38 Special*, 158 grain (10.2 g), lead,
- 7.1.2 *.357 Magnum*, 158 grain (10.2 g), jacketed soft point,
- 7.1.3 *9 mm*, 124 grain (8.0 g), full metal casing,
- 7.1.4 *.44 Magnum*, 240 grain (15.6 g), lead gas check,
- 7.1.5 *.223 (5.56 mm, M193 Ball)*, 55 grain (3.6 g), full metal casing,

- 7.1.6 *.30–'06*, 180 grain (11.7 g), soft point,

- 7.1.7 *.308 Winchester (7.62 mm, M80 Ball)*, 147 grain (10.5 g), full metal casing,

- 7.1.8 *.30–'06*, 165 grain (10.6 g), M2-AP (armor piercing),

- 7.1.9 *.50 caliber*, 710 grain (46 g), M2-FMC Ball,

- 7.1.10 *12 gage, 3 in. Magnum*, 00 Buckshot, 15 pellets, and

- 7.1.11 *12 gage*, 1 oz. (437.5 grain, 28.3 g), rifled slug.

7.2 *Ammunition Class*—All ammunition used in conducting tests within this test method shall be manufactured in compliance with current configurations and standards established by the Sporting Arms and Ammunition Manufacturer's Institute (SAAMI) or United States Military Specifications, as applicable, except as may be noted within this test method.

- 7.3 *Witness Material*:

7.3.1 Aluminum foil, kitchen foil, or equivalent, 0.00094 in. (0.024 mm) ± 10 % thick. Alloy may be 8111 or 1100, “0” temper.

7.4 Instrumentation:

7.4.1 Photosensitive Triggering Screens,⁹

7.4.2 Chronograph,⁹

7.4.3 Thermometer—Temperature ranges from +120 to -30°F (+49 to -34°C).

7.5 Test Frame and Stand:

7.5.1 Samples of glazing submitted for testing shall be in sizes that would be encountered during normal use, but in no case smaller than 12 by 12 in. (30 by 30 cm) or larger than 29¾ by 29¾ in. (75 by 75 cm). The size and configuration of each sample will be such that it can be mounted in a structurally sound, rigid test fixture capable of accommodating a variety of sizes of rectangular samples. The framing must be affixed to the glazing sample in a manner which does not enhance or detract from the ballistic resistance of any portion of the sample to be ballistically impacted. For testing of glazing materials only, the mounting method is not subject to any tests herein.

7.6 Test Set-Up:

7.6.1 The sample shall be mounted rigidly (bolted) to the test fixture to produce a zero degree (±3°) obliquity (ZDO) to the path of the bullet. Photosensitive triggering screens shall be positioned 5 and 15 ft (1.5 and 4.5 m) from the threat side of the sample which, in conjunction with an elapsed time counter or direct reading chronograph, shall be used to determine bullet velocities 10 ft (3 m) from the strike face of the sample. The test weapon shall be rigidly mounted at a distance of 25 ft (7.5 m) from the muzzle to the target area of the test assembly. The test weapon shall be aimed to produce a zero degree obliquity trajectory to the target area within the tolerances of this test method.

7.6.2 The witness material shall be securely positioned parallel to, and no more than 6 in. (15 cm) behind (protected side), the target area of the test assembly. Curvilinear features of the target area shall therefore have the witness contoured to parallel these features. The witness material shall be stretched taut.

7.6.3 Should there be reason to suspect bullet flight stabilities, the test director is obligated to implement a paper witness panel, positioned 3 ft (91 cm) in front of the target area. This witness panel shall be inspected following each test firing as to indication of a yawed projectile. Evidence of a yawed or unstable projectile shall constitute an unfair hit, and shall require retesting.

7.6.4 The number and location of ballistic impacts required of this specification are minimum requirements. Further, the test director shall be obligated to conduct zero degree obliquity or oblique firings (as required by design) into the test specimen features that have design features passing completely or

⁹ The sole source of supply of the apparatus known to the committee at this time is Oehler Research, P.O. Box 9135, Austin, TX 78766. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,¹ which you may attend.

partially through the thickness of the glazing to examine all possible penetration paths. Not only shall the primary weapon/ammunition be used, but the 12-gage shotgun (as defined within this test method as an adjunct to the primary test) as well. The 12-gage ballistic threat is to be used as a confirmatory test of assemblies. Glazing materials are not to be tested or rated against this threat.

7.6.4.1 Due to chronograph/triggering screen accessibility, the test director may elect not to electronically measure muzzle velocities of certain oblique firings.

8. Apparatus (Physical Attack)

8.1 Test Stand—The test glazing samples will be mounted in a vertical test stand of rigid, 6 in. (15 cm) steel wide flange beams as in Fig. 1. The wide flange beam stand will be anchored in, or rigidly fixed to, a substantial concrete structure at each of its four corners (minimum requirements), and no linear dimension between supports of the test will exceed 8 ft (2.5 m).

8.2 Test Frame:

8.2.1 Glazing Material Tests—Unframed glazing samples will be mounted in a test frame detailed in Fig. 2 and Fig. 3, a weldment constructed of structural steel angle iron (conforming to Specification A36/A36M for 6 by 3½ by ⅝ in. (15 by 9 by 1.6 cm) which has a 1¼ in.² (3 cm²) steel bar fixed stop (conforming to Specification A36/A36M for 1¼ in.² (3 cm²) which will accept a square test sample of minimum 12 by 12 in. (30 by 30 cm) and maximum 29¾ by 29¾ in. (75 by 75 cm), and will allow ¼-in. (6-mm) clearance on all edges. The fixed stop square bar will be oriented to support the entire periphery of the sample facing the protected side for a maximum distance of 1.0 in. (2.5 cm) from its edge.

8.2.1.1 The test sample will rest at the bottom on two neoprene setting blocks (¼ by 4-in. (6 by 100-mm) sample thickness) of 60 to 80 durometer placed at the quarter points. Prior to inserting the glazing sample in the test frame, a ⅜-in. (5-mm) glazing tape shall be applied to the fixed stop and adjustable stop where contact is made with the test sample.

8.2.1.2 The mounting is completed by bolting the adjustable stop to the test frame with ½-in. (13-mm) socket head cap

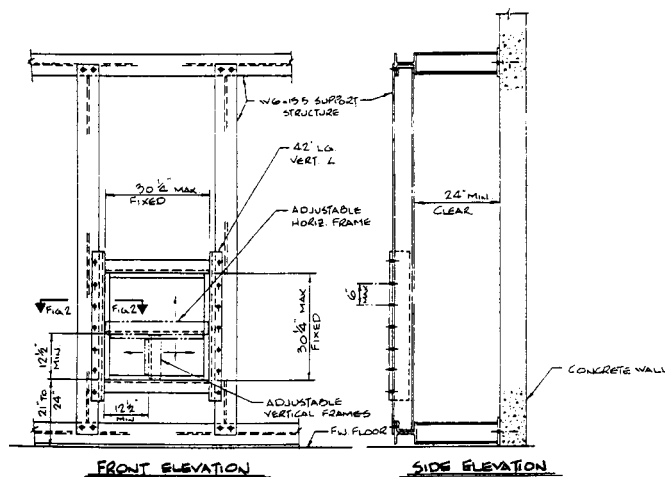


FIG. 1 Test Stand and Frame Assembly

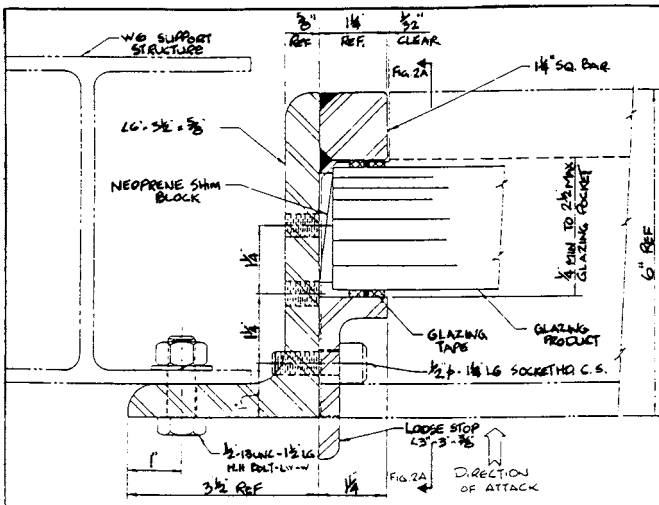


FIG. 2 Glazing Material Test Frame

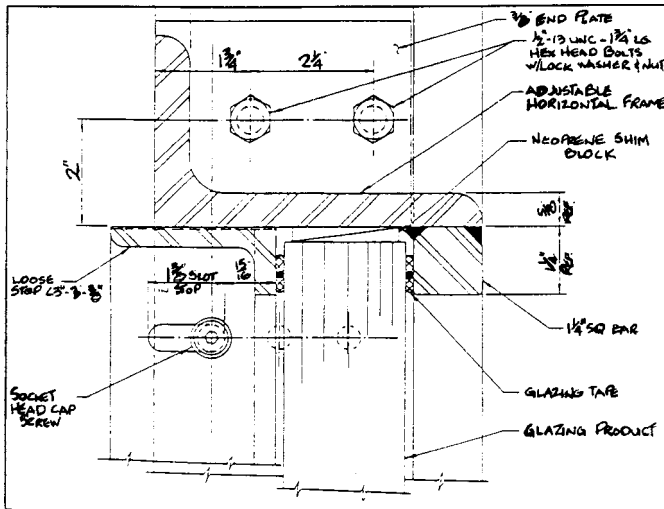


FIG. 3 Section of Glazing Material Test Frame

screws (conforming to Specification A574) torqued to 120 ± 10 ft-lbf (163 ± 14 N·m) each. The center to center location of adjustable stop mounting bolts shall be no greater than 6 in. (15 cm). When the test sample is mounted it will be centered in the test frame and positioned with neoprene shims to result in not more than 1.0-in. (2.5-cm) edge coverage (bite) of the test sample.

8.2.1.3 Compression of the glazing tape will be made by the adjustable stop, but not to allow a test sample face to stop clearance of more than $\frac{1}{8}$ in. (3 mm). When mounted, the bottom edge of the exposed faces (protected and assaulted) of the sample will be no higher than 24 in. (61 cm) nor lower than 21 in. (53 cm) from the horizontal surface supporting the test (attack) personnel.

8.2.2 *Glazing System Tests*—The glazing system will be mounted in accordance with the manufacturer’s recommendations and shall be securely anchored so as the mounting system will not absorb any of the testing shock. Consideration should be given to, but is not limited to:

8.2.2.1 Overall size of glazing system.

- 8.2.2.2 Amount of “bite” within the frame.
- 8.2.2.3 Integrity of the frame.
- 8.2.2.4 Strength of base material.
- 8.2.2.5 Size of removable stop.
- 8.2.2.6 Removable stop fastener.
- 8.2.2.7 Interface between glazing and frame.
- 8.2.2.8 Integrity of anchorage of glazing system to adjoining architectural features.

8.3 *Blunt Impacting Tools:*

8.3.1 *Sledge Hammer*, 12-lb (5.5-kg), double-faced, drop-forged steel head with 36-in. (91-cm) handle.

8.3.2 *Pipe*, Steel, 4-in. (10-cm), in accordance with Specification A53/A53M, 90° cut-off.

8.3.3 *Ram*, Two man, 120-lb (54-kg), steel with 4 by 4-in. (10 by 10-cm) strike face and two 1-in. (2.5-cm) round handles mounted perpendicular to the longitudinal centerline extending 12 in. (30.5 cm) beyond the extremity of two opposing sides.

8.3.4 *Ball Peen Hammer*, 32-oz (0.5-kg), drop-forged, steel head, with 16-in. (41-cm) handle.

8.4 *Sharp Impacting Tools:*

8.4.1 *Ripping Bar*—Slotted claw and chisel ends, forged steel, 24 in. (61 cm).

8.4.2 *Cold Chisel*—Conforming to Federal Specification GGG-313U, $\frac{7}{8}$ -in. (22-mm) edge, 8 in. (20 cm) long, to be struck with 16-oz. (0.25-kg) claw hammer.

8.4.3 *Structural Steel Angle*, 20 by 2 in. (51 by 5 cm), $\frac{1}{4}$ in. (6 mm) thick, AISI-M1020, 90° cut-off.

8.4.4 *Pipe*, Steel, $1\frac{1}{2}$ in. (4 cm nominal) outside diameter, Schedule 80, in accordance with Specification A53/A53M, 90° cut-off.

8.4.5 *Fireman’s Axe-Pick Head*—Drop-forged steel, 6 lb (3 kg), 36 in. (91 cm) long.

8.4.6 *Wood Splitting Maul*, 8-lb (3.5-kg), heat-treated steel head with 3-in. (7.5-cm) cutting edge with 36-in. (91-cm) handle.

8.5 *Thermal Stress Tools:*

8.5.1 *Fire Extinguisher CO₂* —Steel cylinder, 20 lb (9 kg), conforming to UL 10BC, or equivalent.

8.5.2 *Propane Torch*, 12 to 15-oz (5.5 to 7-kg) cylinder with general purpose Tip No. HT-880-2,¹⁰ or equivalent.

8.6 *Chemically Deteriorating Materials:*

8.6.1 *Gasoline*—American Oil Company unleaded premium, 93 octane or equivalent.

8.6.2 *Solvent*, Containing acetone (minimum of 95 % concentration-technical grade).

8.6.3 *Dispenser*, Hand-operated, pump-type atomizing dispenser similar to that used for dispensing window cleaning solutions and other household products (polypropylene or polyethylene).

8.7 *Materials:*

¹⁰ The sole source of supply of the apparatus known to the committee at this time is Turner Companies, 821 Park Ave., Sycamore, IL 60178. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,¹ which you may attend.

8.7.1 *Forced Entry Shape*—A rigid, rectangular shape measuring 8 by 8 by 5 in. ($\pm 1/8$ in.) (20 by 20 by 13 cm (± 3 mm)) fabricated from 16 MSG steel.

8.8 Test Personnel:

8.8.1 Six males, muscular (180 to 250 lb (82 to 113 kg)), in good health, who carry out an enthusiastic assault.

8.8.2 No less than two members of the test team will be left-handed, and no less than two shall be right-handed.

8.9 Test Specimens:

8.9.1 *Number of Samples*—All testing is done on a single sample with the exception of extreme temperature firings as described in 9.2.1. Replicate testing is to be specified by the purchaser.

8.9.2 Size of Samples:

8.9.2.1 *Base Material Tests*—The size of all transparent glazing material samples will be no larger than 29 $3/4$ by 29 $3/4$ in. (75 by 75 cm) or smaller than 12 by 12 in. (30 by 30 cm). Sample size submitted for test shall be the installed size for the intended use, but in no case larger or smaller than the aforesaid dimensions. To facilitate fixturing, the sample thickness shall not be less than 1/4 in. (6 mm) nor more than 2 $1/2$ in. (6.4 cm). The sample shall be submitted without framing, gaskets, or edging except that which is essential to maintaining any laminar spacing (or sealing of that spacing).

9. Preparation for Test

9.1 *Forced Entry Test Environment*—The location of the forced entry fixturing shall be in a protected environment whose ambient temperature is 72 \pm 5°F (22 \pm 3°C). All test materials will be in this environment for a minimum of 24 h immediately preceding initiation of the test. The area immediately adjacent to the test sample extending 6 ft (1.8 m) to the left and right of either vertical edge of the sample, 10 ft (3 m) from the assault face of the sample, and 8 ft (2.4 m) over the horizontal surface supporting the test (attack) personnel, shall be free of all obstructions and appurtenances.

9.2 *Ballistic Test Environment*—The location of the ballistic test apparatus shall be in a protected environment whose ambient temperature is essentially at room temperature conditions 72 \pm 5°F (22 \pm 3°C).

9.2.1 *Extreme Temperature Firings*—Extreme temperature ballistic testing of glazing materials intended for use in exterior applications shall be required. One sample shall be required for each of the following tests. The required temperature conditions must be maintained at the specimen surfaces until the first shot is fired. The 3 shots must be completed within 2 min from the time of the first shot. Glazing intended for interior use only shall have relief from these extreme temperature firings but must be permanently labeled FOR INTERIOR USE ONLY.

9.2.1.1 *High-Temperature Test*—Condition sample for 3 h at +120 \pm 5°F (+49 \pm 3°C).

9.2.1.2 *Cold-Temperature Test*—Condition sample for 3 h at -20 \pm 5°F (-29 \pm 3°C).

9.2.1.3 *Temperature Gradient Test (Winter)*—Condition strike face of sample for 3 h at -20 \pm 5°F (-29 \pm 3°C) with edges and rear face at ambient (+70 \pm 10°F or 21 \pm 5°C).

9.2.1.4 *Temperature Gradient Test (Summer)*—Condition strike face of sample for 3 h at +120 \pm 5°F (48 \pm 3°C) with edges and rear face at ambient (+70 \pm 10°F or 21 \pm 5°C).

10. Procedures

10.1 *Ballistic Test*—Twelve primary ballistic classes (see 4.2) establish varying degrees of protection. The shotgun is used to further evaluate the ability of designed-through openings to resist fragmentary threats.

10.1.1 *Procedure*—Ammunition of the appropriate type and caliber shall be single fired to obtain the required number of fair hits on each glazing sample according to Table 1. The separation between any two ballistic impacts on a single contiguous area of glazing shall be no less than 4 in. (10 cm) center-to-center.

10.1.1.1 After each firing, the witness panel on the protected side shall be inspected visually. Only a complete perforation of the witness panel, whether by bullet fragments or material from the test sample (spall), shall be classified as a “penetration.” Any perforation of the witness panel through which the light from a 40-W incandescent lamp can be detected shall be termed a “penetration.” Impacts which produce any other results will be classified as “no penetration.” These definitions shall apply whether or not the test sample has been completely perforated. In the case of extreme temperature firings (9.2.1), the visual inspection may be completed after the last of the required firings are completed.

10.1.1.2 For purposes of this test method, a fair hit shall be a zero degree obliquity ballistic impact ($\pm 3^\circ$) using the specified weight and type of unyawed bullet (3° maximum) within the specified velocity range on the specified location of the test sample. All other firings shall be classified as unfair except:

10.1.1.3 An impact at less than the minimum acceptable velocity which results in penetration but which is otherwise a fair hit shall be classified as a fair hit.

10.1.1.4 An impact at more than the maximum acceptable velocity which does not produce penetration but which is otherwise a fair hit shall be classified as a fair hit.

10.1.1.5 Oblique shots required by the test director because of suspected weak points.

10.1.1.6 All firings shall be conducted after the sample has been conditioned to the ambient temperature range for a maximum of 4 h and shall continue until the required number of non-penetrating fair hits or a single penetrating fair hit is (are) obtained, whichever occurs first. (**Warning**—Personal safety during ballistic tests is paramount and shall be strictly enforced by the test director to preclude injury to those persons conducting or observing the tests, or both.)

10.1.2 *Data*—Data records of each firing will be maintained and submitted with the test report by the testing laboratory, and shall include the following:

10.1.2.1 Complete identification of the test sample.

10.1.2.2 Ballistic class of test sample (see Annex A2).

10.1.2.3 Temperature of the test sample, if different from the ambient temperatures.

10.1.2.4 Type and lot number of the test ammunition.

10.1.2.5 Velocity and impact location of each shot.

10.1.2.6 Fair/unfair, penetration/no penetration, and spall/no spall determination of each shot.

10.1.2.7 Date, location, and ambient temperature of the test.

10.1.2.8 Photograph (test director's and manufacturer's option) of sample before and after each shot or complete test, or both.

10.1.3 *Reporting*—After completion of all testing, a comprehensive test report shall be prepared by the test laboratory which will specify the date, location, and results of the test and shall include, as appendices thereto, all data and photographs (see 10.1.2).

10.1.4 *Acceptance Criteria*—Where samples are submitted for *ballistic classification*, any fair hit which produces a “penetration” shall be cause to reject the sample and prohibit the labeling and use of that design of that glazing type as a bullet-resisting element for the ballistic classification tested, regardless of the number of other fair hits which did not produce “penetration.”

10.1.5 *Resubmission*—Failure of any glazing material to demonstrate full compliance with the requirements of 10.1.1 does not preclude the modification and resubmission of that design of the glazing for retesting. All such retesting shall be conducted in accordance with the full range of the requirements of this test method even though the glazing may have demonstrated partial compliance with the requirements of this test method.

10.2 *Forced Entry Testing:*

10.2.1 Any glazing sample or assembly to be evaluated as a forced entry barrier shall be subjected to forced entry testing in accordance with 10.2.4, 10.2.5, and Annex A1.

10.2.2 *Optional Ballistic Testing*—When required ballistic testing may be performed on any glazing sample in accordance with 10.1. Following ballistic testing, the same sample will be subjected to forced entry testing.

10.2.3 *Optional Ballistic Testing Acceptance Criteria*—When forced entry samples are being tested for ballistics, “penetration” without a complete perforation of the test sample shall be noted but is not cause for rejection of the sample.

10.2.4 *Forced Entry Acceptance Criteria*—Any glazing sample breached sufficiently to allow the following categories shall be determined to have been forcibly entered.

10.2.4.1 *Passage of Contraband*—Any penetration of the glazing material such that a 1/8-in. (3-mm) diameter solid shape can be probed and passed through the glazing test specimen will be considered a failure for the passage of contraband by forcible entry. These criteria will apply whether free passage of the shape is made through a hole in the glazing or through the gap created by dissociation of the glazing material from its frame.

10.2.4.2 *Body Passage*—Any opening in the glazing that is sufficient to freely pass a solid incompressible rectangular object measuring 8 by 8 by 5 in. (20 by 20 by 13 cm) constitutes a failure by forcible entry. Free passage is defined as passing the object through the opening with an applied force

no greater than 10 lb (4.4 N). This criterion will apply whether the free passage of the shape is made through a hole through the glazing or through the gap created by dissociation of the glazing material from its frame.

10.2.4.3 *Flame Test*—After removal of the flame of the propane torch and immediately extinguishing any self-sustained burning for Class II (Table 2, Sequence 6), or removal of the flame and the 10-min self-sustained burning period for Classes II-C, III-C, and IV-C (Table 2, Sequences 11, 20, 31), the sample will be determined to have been forcibly entered if:

(a) The size of any hole entirely through the sample of Class I-C created by the propane torch application allows passage of contraband (see 10.2.4.1) or body passage (see 10.2.4.2), or,

(b) The burning of the sample of Classes II-C, III-C, and IV-C is self-sustaining for a period of 10 min, and the size of any hole through the sample (whether created previously or by the flame test) increases in size by self-sustained burning to allow passage of contraband (see 10.2.4.1) or body passage (see 10.2.4.2).

10.2.5 *Forced Entry Test*—The glazing test sample shall be tested in accordance with the sequence of Table 2 until entry is forced.

10.2.6 *Data*—Data records of all testing will be maintained and submitted with the following:

10.2.6.1 Complete identification of the test sample.

10.2.6.2 Forced entry class of test sample (see Annex A2).

10.2.6.3 Temperature of the test sample, if different from ambient.

10.2.6.4 Complete description of the attack, including number of attackers, tools, impacts, and overall time of the attack.

10.2.6.5 Specific features of the sample attacked, tools used to attack that feature, and elapsed time for each segment of the attack.

10.2.6.6 Date, location, and ambient temperature of the test.

10.2.6.7 Photographs of the sample before and after testing.

10.3 *Combined Ballistic and Forced Entry Testing:*

10.3.1 Certain type of glazing or assemblies may require a combination of ballistics and forced entry attack. These requirements shall be specified at the time the testing criteria are established for a particular test sample.

10.3.2 *Procedure*—When required, the sample will be subjected to the ballistics testing as detailed in 10.1. Following ballistics testing, the same sample will be subjected to the forced entry test as detailed in 10.2.

11. Keywords

11.1 asset level; ballistic attack; ballistic impacts; ballistic penetration; blunt tool impacts; body passage; chemical deterioration; forced entry; glazing classification; glazing system tests; passage of contraband; physical attack; relation ballistic threats; security glazing; security glazing materials; security glazing systems; spall; thermal stress; threat level; witness plate

ANNEXES**(Mandatory Information)****A1. PHYSICAL IMPLEMENT TESTING**

A1.1 *Scope*—This test method sets forth the test procedures to be used to determine the forced entry protection characteristics of glazing materials or systems intended for use in buildings and structures (or portions thereof) which have been identified as those structural features likely to come under forced entry or forced exit attack.

A1.1.1 The procedures of these tests are intended to impose the most stringent requirements on each glazing tested within the constraints of personal endurance, tools, and time to assault discussed in 8.3, 8.4, 8.5, 8.6, and 10.2.5.

A1.2 *Precision and Bias*—No statement is made about either the precision or bias of the test method for measuring forced entry resistance since the result merely states whether there is conformance to the criteria for success specified in the procedure.

A1.2.1 The precise scientific identification and reproduction of the forced entry threat likely to be encountered in the field is not possible within reasonable constraints of cost. For example, the maximum force produced by a 12-lb (5.5-kg) sledge hammer is dependent on a variety of human indeterminables descriptive of the attacker—height, weight, arm length, physical conditioning, enthusiasm, etc. Even if this force were known, its precise, repeated reproduction could not, within reasonable costs and elapsed testing times, reproduce the unlimited capacity of the brain to sense weaknesses and minutely adjust the point and angle of the impact to exploit these weaknesses.

A1.3 *Blunt Instrument Testing*—During the conduct of all phases of blunt impact testing, the test director will continually note the vigor of each member of the team. Should, in his sole judgment, any member of the attack team be less than vigorous in conducting these tests he will immediately suspend the test and replace that attacker.

A1.3.1 *Ram Test*—Ten blows will be applied to the assault face of the sample midway between the vertical edge of the sample and at that height which is most accommodating to the physical make-up of the attackers and which will produce the maximum impact force on the assault face of the sample.

A1.3.2 *Sledge Hammer Test*—Two attackers, one left-handed and one right-handed, equipped with 12-lb (5.5-kg) sledge hammers will deliver 25 impacts to the attack face of the test sample. The location of 25 blows will be indicated by the test director who will direct these blows to that portion of glazing which, in his judgment, is most likely to result in a forced entry.

A1.3.3 *Pipe/Sledge Hammer Test*—This phase of the test is to be carried out by two attackers one of whom is to position the pipe with either end bearing on the transparency while the other attacker impacts the other end with a 12-lb (5.5-kg)

sledge hammer. The test will be conducted by repeated impacting at one location if in the judgment of the test director, impacting at that location will result in forced entry. The angle between the centerline of the pipe and the plane of the surface of the impacted area should be varied to examine the resistance of the transparency to both puncture (90°) and gouging (45° to 60°).

A1.3.4 *Exploitation of Pre-Weakened Areas*—The blunt instrument impacting is to be directed, whenever applicable according to established test sequences, at locations preweakened by other phases of the test such as sharp tool notching, heating, cooling, and the like.

A1.4 *Sharp Instrument Testing*—No procedural verification of the sharp impacting tools and implements shall be required except that the test director shall inspect all tools and implements to ensure they have been unused since sharpening (cold chisel, fire-axe, and wood splitting maul) and their edges are sharp corners (angle iron and pipe).

A1.4.1 *Chisel/Hammer Test*—This phase of the test is to be carried out by an attacker who is equipped with a cold chisel and ball peen hammer.

A1.4.1.1 The chisel attack will be a direct attack on areas of the test sample preweakened by previous phases of the test and, when applicable, against portions of any plastic materials (acrylics, polycarbonates, etc.) which have been exposed by removal of glass layer(s) on the attack side. The test director may, at any time during this test, direct the attacker to direct his attack at any specific location of the test sample (transparent or nontransparent elements).

A1.4.2 *Angle Iron/Sledge Hammer Test*—This phase of the test is to be carried out by two attackers, one of whom is to position the angle iron against the face of the transparent element. The second attacker is to impact the other end of the angle iron with a 12-lb (5.5-kg) sledge hammer.

A1.4.3 *Pipe/Sledge Hammer Test*—This phase of the test is to be conducted in accordance with the provisions and procedures of A1.4.2, substituting the 1½-in. (4-cm) steel pipe for the angle iron.

A1.4.4 *Fire-Axe Test*—The fire-axe phase of the test is to be carried out by two men, one left-handed and one right-handed, who are equipped with pick-head fire-axes. Unless otherwise directed by the test director, one is to impact the sample with the pick end of the head and the other with the blade of the head, and all impacts are to be directed at the transparent element during an assembly test.

A1.4.5 *Wood Splitting Maul*—This phase of the test is to be carried out in accordance with the procedures of the Fire-Axe Test (see A1.4.4).

A1.5 *Thermal Testing:*

A1.5.1 *CO₂ Extinguisher Test*—The CO₂ extinguisher test is to be carried out by two men, one of whom is to be equipped with a sufficient number of CO₂ extinguishers to provide for a total discharge time of 1 min (2 to 3 fully charged extinguishers) and the other with a 12-lb (5.5-kg) sledge hammer required by the sequence following the thermal (CO₂ extinguisher) phase. See [Table 2](#).

A1.5.1.1 Unless otherwise directed, the extinguishers will be sequentially and fully discharged onto the attack side of the transparency. Immediately after each extinguisher has been discharged the impact procedures of the next phase of the test will be partially applied to the same location of the transparency, for example, 10 blows with a 12-lb (5.5-kg) sledge hammer. After the total discharge time has been reached, all of the then remaining blunt instrument impacts will be applied to the transparency.

A1.5.1.2 The test director is to ensure that the entire test sequence is conducted as rapidly as possible to optimize the cumulative effects of the thermal conditioning and will ensure that the last impact of the blunt instrument impact phase is no longer than 7 min from the initiation of the first extinguisher discharging.

A1.5.1.3 The test director shall further ensure that the thermal conditioning of the next phase is initiated immediately after the last impact test of the first thermal test, and that both thermal phases and the blunt and sharp impact test associated with the thermal tests are completed within a total elapsed time of 15 min.

A1.5.2 *Propane Torch Test*—The propane torch test is to be carried out by one person who will continually apply the flame of the propane torch to the sample surface in an effort to create an opening, to enlarge an opening that might have been previously created, or to exploit any apparent weakness in the glazing sample or system to facilitate penetration in a later step of the attack sequence. Any ash or char that is developed during the course of this portion of the test may not be removed until the beginning of the next step in the attack sequence. Throughout this portion of the test the blue tip of the torch

flame shall be held no further than 1 in. (2.5 cm) from the surface of the sample or ash.

A1.5.2.1 After removal of the flame of the propane torch from the test sample for Class 1.5 ([Table 2](#)), the flame shall be immediately extinguished with a fine mist of water.

A1.5.2.2 If, after removal of the flame of the propane torch from the test sample (for Classes 2.4, 3.4, or 4.4 ([Table 2](#))), the test sample continues to burn (self-sustaining), it shall be allowed to burn for an additional 10 min and then extinguished with a fine mist of water.

A1.6 *Chemical Deterioration Testing:*

A1.6.1 *Gasoline Test*—A minimum of ½ pint (¼ L) (US) of gasoline is to be dispensed from an atomizing device similar to that used for a variety of home cleaning products onto the surface of the transparency. The dispensing of the gasoline will be directed at a single location which, as a result of previous impact testing, has had the non-plastic attack face removed, fractured, or cracked exposing the plastic inner or rear laminates to direct impingement of the gasoline. The application of the gasoline will be at sufficient intervals to fully dispense the required quantity of gasoline in no less than 5, or more than 8, min.

A1.7 *Miscellaneous*—While conducting these tests should a portion of the transparent or opaque materials of the test sample be disassociated from the test sample as glass shards, pulverized or granulated glass, and which could be used as a life-threatening weapon, the data records will be so annotated but testing will continue. This provision shall apply regardless of the side of the sample (attack or protected) from which the fragments disassociate.

A1.8 *Safety of Test Personnel*—All personnel actively engaged in forced entry testing will be equipped with appropriate items of personal protection which will include—but not necessarily be limited to—full face shields, dust masks, sound deadening ear protection, heavy gloves, and, if necessary, appropriate chemical respirators.

A2. RECOMMENDED PROTECTION CLASSES

A2.1 *Summary:*

A2.1.1 Section 10.1 provides acceptance criteria (see 10.1.4) and establishes eleven different classes (or types) of ballistic attack against security glazing and systems. As indicated in A2.5, these classes may be used as the basis for ballistic threats.

A2.1.2 Section 10.2.4 provides criteria for determining if security glazing and systems have been forcibly entered. Section 10.2.5 establishes different classes of resistance against forced entry. As shown in [Table 2](#), each class is divided into 5 classes with various sub-classes. The forced entry class is based on the last sequence fully completed without allowing a forced entry. As indicated in [A2.6](#), these classes may be used as

basis for threats. Recommended forced entry classes for different threat and asset levels are given in [Table A2.1](#). Recommended ballistic classes for different threat and asset levels are given in [Table A2.2](#).

TABLE A2.1 Recommended Minimum Forced Entry Classes for Different Threat and Asset Levels

	Threat Class 1	Threat Class 2	Threat Class 3	Threat Class 4
Residential asset	>1.0 ^A	>2.0	>3.0	>3.0
Commercial asset	>2.0	>3.0	>3.0	>4.0
Industrial asset	>3.0	>3.0	>4.0	>5.0
High-risk asset	>3.0	>4.0	>5.0	>5.0

^A Class of forced entry-resistant glazing.

TABLE A2.2 Recommended Minimum Ballistic Classes for Different Threat and Asset Levels

	Threat Class 1	Threat Class 2	Threat Class 3	Threat Class 4
Residential asset	— ^A	—	—	HG1
Commercial asset	—	—	HG3	R1
Industrial asset	—	HG3	R1	R3
High-risk asset	HG4	SMG	R3	R4-AP; R5

^A Class of ballistic-resistant glazing (“—” = no threat).

A2.1.3 Section 10.3 provides requirements for determining resistance against both ballistic and forced entry attacks. Combined ballistic and forced entry classes may be established on the basis of the separate classes given in A2.5 and A2.6.

A2.2 Terminology:

A2.2.1 Definitions:

A2.2.1.1 The following terms are based on terms used in Guide F1029:

A2.2.1.2 *Threat*—An actual or perceived source of jeopardy.

A2.2.1.3 *Threat Class*—A perception of the capability, motivation, and skill level of an intruder; threat classes are identified.

A2.2.1.4 *Threat Class 1*—One or more unskilled individuals who have little knowledge of security systems or protective measures, who attack with little or no advanced planning, usually on target assets with little or no security measures. Motivation is usually monetary or vandalistic.

A2.2.1.5 *Threat Class 2*—One or more semi-skilled individuals with some knowledge of and ability to defeat or compromise low-class security measures. Motivation is usually profit.

A2.2.1.6 *Threat Class 3*—A group of skilled individuals with strong motivation, capability, knowledge, and funding. Motivated by profit, public attention, or disruption of services.

A2.2.1.7 *Threat Class 4*—A group of high-skilled individuals with strong motivation, substantial technological support, knowledge, and funding. Motivated by profit, public attention, sabotage, or acts of war.

A2.2.2 *Asset Level (Risk)*—An assigned category which is intended to convey the principal characteristics of that asset level and classify relative risk; four asset levels can be categorized:

A2.2.2.1 *Residential*—An average to above average home containing normal valuable assets.

A2.2.2.2 *Commercial*—Offices, retail stores, small businesses with moderate value assets. Residential areas with high-value assets should be included in this category.

A2.2.2.3 *Industrial*—Manufacturing facilities, high-value retail, or wholesale stores, and where higher risk commodities such as firearms or narcotics are stored.

A2.2.2.4 *Very High-Risk Facilities*—Utility facilities for which security requirements are not regulated, detention and correctional facilities and installations which are attractive to Threat Class 4.

A2.3 Marking of Samples:

A2.3.1 All materials and each assembly will be indelibly marked-etched, or metal stamped as appropriate, with the manufacturer’s name, model number, and serial number (or date of manufacture) in a manner which is visible on the completed forced entry barrier.

A2.3.2 *Material and Design Changes*—All glazing samples and test assemblies which undergo modification or change of insufficient magnitude to warrant assignment of a new basic model or type number will have an addendum applied to its basic model number which will clearly indicate it differs from all previous or subsequent configurations of that basic type or model.

A2.3.3 *Critical Orientation*—Materials whose orientation is critical to its performance as a forced entry barrier, and whose configuration does not render all other orientations impossible, will have the correct orientation clearly and indelibly marked on them in a manner which will remain clearly visible after the construction of the forced entry barrier is completed.

A2.3.4 *Optional Markings*—The above marking requirements are the minimum acceptable markings for transparent forced entry materials and systems. The manufacturer is encouraged to include any additional markings which may preclude their inadvertent misuse or abuse-compliance with specifications, susceptibility to chemicals, etc.

A2.4 Configuration Documentation:

A2.4.1 *Configuration Disclosure Drawing*—All glazing materials tested for use in a forced entry barrier are to be identified and documented by appropriate drawings or specifications, or both. The documentation may be used to verify the consistency of subsequent procurements of the material and is to include, but not necessarily be limited to:

A2.4.1.1 *Material*—Specific industrial specifications including size, thickness, hardness, and the like.

A2.4.1.2 Make, model number and serial numbers or date of manufacture (as appropriate).

A2.4.1.3 *Assembly Instructions*—Weldments, bolting, bonding materials, etc.

A2.4.1.4 *Proprietary Information*—None of the requirements of A2.4.1 are intended to circumvent a supplier’s proprietary rights with respect to any feature, configuration, or material. Those portions of the design disclosure document considered proprietary will be clearly marked or eliminated from the disclosure documentation with an appropriate explanation.

A2.5 Ballistic Classes:

A2.5.1 Any glazing sample which is not “penetrated” shall be classified for ballistic resistance in accordance with one of the classes of Table 1.

A2.5.2 Recommended security glazing classes for different ballistic threat and asset levels are shown in Table A2.2.

A2.6 Forced Entry Classes:

A2.6.1 Glazing or assemblies shall be rated for forced entry resistance in accordance with one of the classes listed in Table 2.

A2.6.2 Recommended security glazing classes for different forced entry threat and asset levels are shown in **Table A2.1**.

A2.7 *Compliance*—Ballistic and forced entry classes shall be based on tests described herein which must be conducted by an independent testing facility. Interested parties should be extended invitations to have their representative(s) present for and to witness all testing. The test director should provide sufficient advance notice of all testing for that purpose.

A2.7.1 Once a glazing material or assembly is committed to testing for the purpose of obtaining a class as a forced entry or ballistic barrier, or both, a report of all testing conducted on the material is to be provided to the office or authority bearing pecuniary responsibility for the testing regardless of the outcome of those tests.

APPENDIX

(Nonmandatory Information)

X1. RELATIVE BALLISTIC THREATS

X1.1 General

X1.1.1 **Table X1.1** summarizes ballistic threat classes contained in this and other standards. Data for each class of weapon is listed in approximate order, starting with lower power weapons and ending with higher power weapons.

X1.1.2 Due to the differences in the standards, such as bullet type or weight, velocity, velocity measurement location, num-

ber of shots and range, it is not possible to make precise comparisons between the threat classes of each standard.

X1.1.3 With few exceptions, all of the various standards call for shots to be fired at 0° angle of obliquity.

TABLE X1.1 Summary of Ballistic Classes

Organization	Standard/ Rating ^A	Caliber	Cartridge	Velocity Range (ft/s) ^B	Shots ^{C,D,E}	Shot Group Size (in.)	Target Range (ft)	Sample Size (in.)	Witness Panel and Size (in.)
ASTM	Sub M.G., 9 mm Parabellum	9 mm Parabellum	124 gr FMJ	1350-1450					
	.38 Super	.38 Super	130 gr FMJ	1230-1330					
	.44 Magnum Rifle, .30,	.44 Magnum .30, 7.62	240 gr JSP	1400-1500					
	7.62 NATO Rifle, AP ^F .30, 30-06	NATO .30, 30-06	147 gr M80	2750-2850	3	8-in. circle, 120° apart	25	≥12 × 12 <29.75 × 29.75	0.94 mil foil at 6
	Shotgun, 12 Gauge, 3.0 in. Mag	12 Gauge, 3.0 in. Mag	808 gr #00 Buck	2725-2825					
Australian	GO, 9 mm Parabellum	9 mm Parabellum	115 gr FMJ	1294-1362					
	G1, .357 Magnum	.357 Magnum	158 gr SWC	1467-1532	3		9.84		
	G2, .44 Magnum	.44 Magnum	240 gr SWC	1568-1634					
	R1, .223, 5.56 NATO	.223, 5.56 NATO	55 gr M193	3182-3248		3.93-in. triangle in a 7.87-in. square		≥13.78 × 13.78	23.62 × 23.62 cartridge paper (115 g/m ²) at 17.71
	R2, .30, 7.62 NATO	.30, 7.62 NATO	147 gr M80	2766-2831	3		32.81		
	SO, 12 Gauge, 2¾ in.	12 Gauge, 2¾ in.	493 gr shot	1289-1355	3		9.84		
British	S1, 12 Gauge, 2¾ in.	12 Gauge, 2¾ in.	382 gr slug	1532-1598	2		9.84		
	BSI, GO, 9 mm Parabellum	9 mm Parabellum	115 gr FMJ	1280-1378					
	BSI, G1, .357 Magnum	.357 Magnum	158 gr JSP	1427-1526			9.84		
	BSI, G2, .44 Magnum	.44 Magnum	240 gr JSP	1496-1594	3	3.93-in. triangle in a 7.87-in. square		16.5 × 16.5	23.62 × 23.62 cartridge paper (115 g/m ²) at 17.71
	BSI, R1, .223, 5.56 NATO	.223, 5.56 NATO	63 gr M855/SS109	3015-3114			32.81		
	BSI, R2, .30, 7.62 NATO	.30, 7.62 NATO	147 gr M80	2674-2772					
Canadian	BSI, S86, 12 Gauge, 2¾ in.	12 Gauge, 2¾ in.	438 gr slug	1332-1463	1	Center in a 7.87-in. circle			
	Vehicle, .223, 5.56 NATO	.223, 5.56 NATO	55 gr M193	3200-3300					CGSB 43 GP 21M corrugated cardboard at 8
	Vehicle, .30, 7.62 NATO	.30, 7.62 NATO	147 gr C21	2800-2900	3	8-in. circle, 120° apart	16.5	Not Specified	
European Standard EN 1063	BR1, .22 LR	.22 LR	40 gr RNL	1048-1214					
	BR2, 9 mm Parabellum	9 mm Luger	124 gr FSJ-RNSC	1280-1345	3	4.3 to 5.1-in. triangle	16.4	3 samples req'd, 19.69 × 19.69	0.8 mil aluminum foil at 19.69
	BR3, .357 Magnum	.357 Magnum	158 gr FSJ-CNSC	1378-1444					

^A Standards:

ASTM—American Society for Testing and Materials, Test Method for Security Glazing Materials and Systems, F1233.

NIJ—National Institute of Justice, U.S. Department of Justice, Ballistic Resistant Protective Materials, NIJ Standard—0108.01, September 1985.

ANSI/UL—American National Standards Institute/Underwriters Laboratories, Inc., Standard for Bullet-Resisting Equipment, ANSI/UL 752—2006, Rev. 12, December 2006.

SD—U.S. Department of State, Ballistic Resistance of Structural Materials (Opaque and Transparent) Test Procedures and Acceptance Criteria, SD-STD-02.01, March 1986.

HPW—H.P. White Laboratory, Inc., Transparent Materials and Assemblies for Use in Entry or Containment Barriers, HPW-TP-0100.00, Rev. B, Dec. 10, 1983.

BSI—British Standards Institution, Security Glazing, Part 1. Specification for Bullet-Resistant Glazing for Interior Use, BS 5051, October 1973.

DIN—Deutsches Institut für Normung e. V., Security Glazing, DIN 52 290, Part 2, May 1981.

^B The various standards specify different locations to measure the bullet velocity. They are as follows: ASTM—15 ft from weapon muzzle; ANSI/UL—at muzzle; BSI—strike face of the target; DIN—8.20 ft from weapon muzzle; HPW—15 ft from weapon muzzle; NIJ—6.60 ft from weapon muzzle; and SD—10 ft from strike face of the target. For meeting the various velocity measurement requirements, the use of custom (special) powder loads may be required.

^C Three shots required for the base materials and twelve shots required for assemblies.

^D Minimum number of shots.

^E Minimum of three shots required for the glazing and six shots required for other parts of the assembly.

^F Abbreviations: AP—Armor Piercing; FMC—Full Metal Casing; HV—Higher Velocity; JSP—Jacketed Soft Point; LD—Lead; LGC—Lead Gas Check; L.R.—Long Rifle; LV—Lower Velocity; Mag.—Magnum; Spec.—Special; SRP—Soft Round Point; M2, M61, M80, M193—U.S. Military Ammunition, Full Metal Jacket, Spire Point.

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