



Standard Specification for Standard Rib Tire for Pavement Skid-Resistance Tests¹

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1. Scope

1.1 This specification covers the general requirements for the standard rib tire for pavement skid-resistance testing. The tire covered by this specification is for use in evaluation of tire-pavement friction.

1.2 The terminology in this specification is consistent with Terminology E867.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

2. Referenced Documents

2.1 *ASTM Standards*:²

D297 Test Methods for Rubber Products—Chemical Analysis

D412 Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension

D1054 Test Method for Rubber Property—Resilience Using a Goodyear-Healey Rebound Pendulum (Withdrawn 2010)³

D1765 Classification System for Carbon Blacks Used in Rubber Products

D2240 Test Method for Rubber Property—Durometer Hardness

D3182 Practice for Rubber—Materials, Equipment, and Procedures for Mixing Standard Compounds and Preparing Standard Vulcanized Sheets

E867 Terminology Relating to Vehicle-Pavement Systems

¹ This specification is under the jurisdiction of ASTM Committee E17 on Vehicle - Pavement Systems and is the direct responsibility of Subcommittee E17.24 on Tire and Slider Characteristics.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website. DOI: 10.1520/E0501-08.

³ The last approved version of this historical standard is referenced on www.astm.org.

3. Materials and Manufacture

3.1 The individual standard tires shall conform to the design standards of Section 5. Dimensions, weights, and permissible variations are given in Section 6 and in Fig. 1 and Fig. 2.

3.2 Tread compounding, fabric processing, and all steps in tire manufacturing shall be certified to ensure that the specifications are met.

3.3 A small raised guideline shall be molded on the tire shoulder area to provide a rapid visual check as to whether the maximum wear level for testing has been reached. Tires should actually be removed from service as recommended in 11.5. The marking on the tire, as suggested in Fig. 1, and curb ribs shall be molded on both sides of the tire.

3.4 Fig. 1 is a photograph of the standard tire, and Fig. 2 is a cross section of a typical tire.⁴

3.5 Tire should be mounted so that it is rotated in the direction of the arrow on the side of the tire. See Fig. 1.

4. Material Requirements

4.1 The compounding requirements for the tread compound are given in Table 1.

4.2 *Fabric*—The fabric shall be polyester body or carcass plies and fiber glass belt plies.

NOTE 1—Certain proprietary products have been specified since exact duplication of properties of the finished tire may not be achieved with other similar products. This inclusion does not in any way comprise a recommendation for these proprietary products nor against similar products of other manufacturers, nor does it imply any superiority over any such similar products.

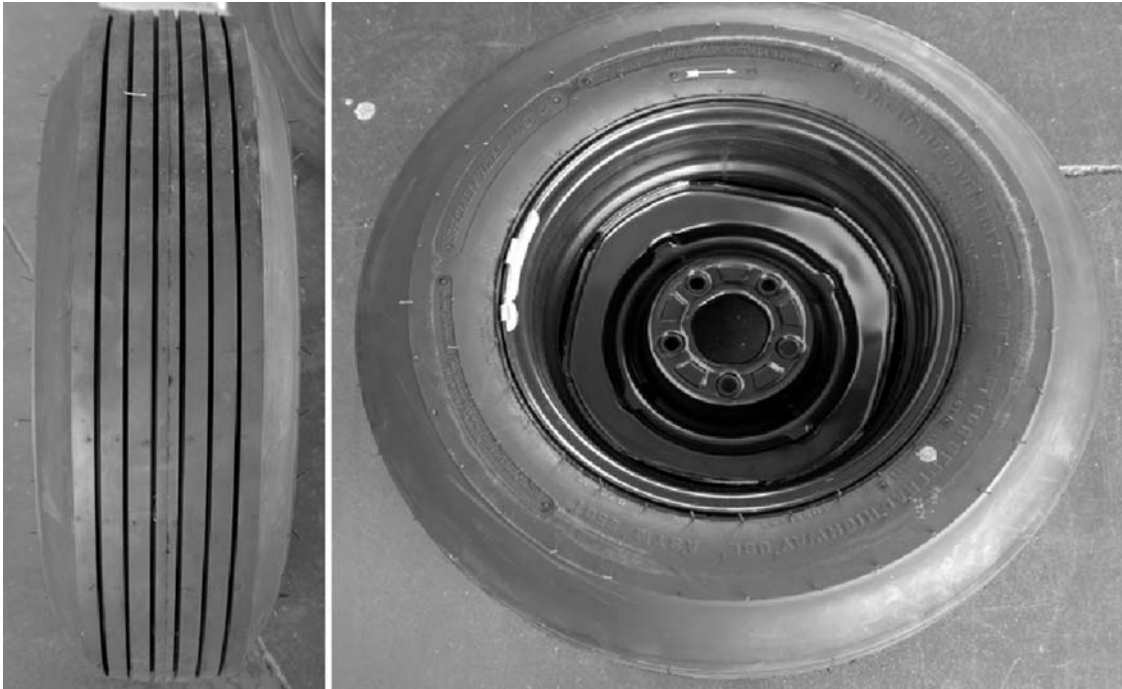
5. Physical Requirements

5.1 The physical and mechanical test requirements are given in Table 2.

6. Dimensions, Weights, and Permissible Variations

6.1 *General*—Details of dimensions are listed as follows and are shown in Fig. 2. When tolerances are not specified, tire dimensions are subject to manufacturer's normal tolerances.

⁴ ASTM E501 tire is available from Specialty Tires of America, P.O. Box 749, 1600 Washington St., Indiana, PA 15701.



Marking on Tire

G78-15
 Standard Pavement Test Tire—Not for General Highway Use
 ASTM Designation: E501
 Manufacturer's Name or Trademark
 Rim: 15x6JJ

FIG. 1 Test Tire

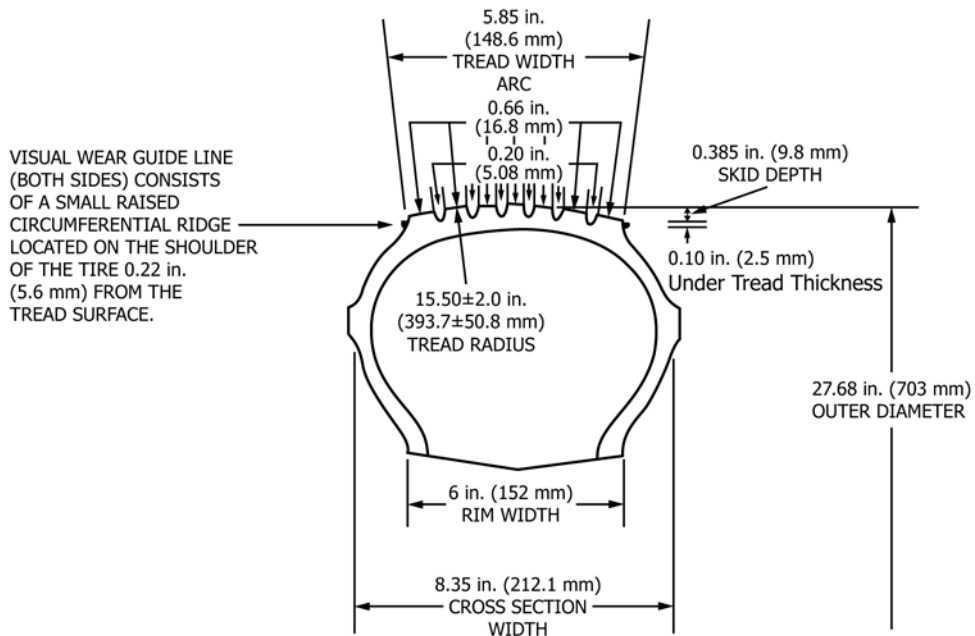


FIG. 2 Tire Section, Including Inflated Tire Dimensions

6.1.1 *Construction*—The tire shall be a size G78-15 tubeless type, belted bias construction (two body plies plus two belt plies). The tread width shall be 5.85 in. (148.6 mm) and the cross-sectional tread radius shall be 15.50 ± 2.0 in. ($393.7 \pm$

50.8 mm). The tire shall have a recommended cross-section width of 8.35 in. (212.1 mm) and a recommended section height of 6.34 in. (161.0 mm) when mounted on a Tire and Rim

TABLE 1 Compounding of Tread Rubber^A

| Material | PPHR |
|-----------------------|-------|
| SBR 1712 ^B | 89.38 |
| BR 1208 ^C | 35.00 |
| Zinc oxide | 3.00 |
| Stearic acid | 2.00 |
| Paraffin wax | 2.00 |
| N339 ^D | 75.00 |
| 6PPD ^E | 2.00 |
| High aromatic oil | 22.12 |
| TBBS ^F | 1.10 |
| DPG ^G | 0.10 |
| Sulfur | 1.80 |

^A See Practice D3182.

^B Styrene-butadiene rubber (23.5 % styrene) 37.5 parts of high-aromatic oil.

^C High cis-polybutadiene.

^D N339 Carbon Black, see Classification D1765.

^E Dimethyl butylphenyl phenylenediamine.

^F Butyl benzothiazole sulfenamide.

^G Diphenyl guanidine.

TABLE 2 Physical Properties of Tread Compound

| | |
|---|-------------|
| Tensile Sheet Cure, min. at 302°F (150°C) | 30 |
| 300 % modulus, psi (Test Methods D412) | 1000 ± 200 |
| Specific gravity (Test Methods D297) | 1.13 ± 0.02 |
| Tensile strength, min psi (Test Methods D412) | 2000 |
| Elongation, min % (Test Methods D412) | 500 |
| Tire tread durometer (Test Method D2240) | 58 ± 2 |

Association 15 by 6JJ rim. The cured crown angles shall be $33 \pm 2^\circ$ for the body plies, and $27 \pm 2^\circ$ for the belt plies.

6.1.2 *Ribs*—The tire shall have seven plain ribs of 0.66 in. (16.8 mm) width each. Both sides of the shoulder ribs shall be parallel from the tread surface down to a depth equal to the wear guideline.

6.1.3 *Grooves*—The tire shall have six straight grooves of 0.20 in. (5.08 mm) width each. Each groove shall be parallel to the radius of the tread-radius arc and shall have a full radius at the bottom of the groove. Each groove shall have a uniform skid depth of 0.385 in. (9.8 mm) maximum and shall have an under-tread thickness of 0.10 in. (2.5 mm).

6.1.4 *Wear Indicators*—There shall be six rows of tread wear indicators spaced uniformly around the tire circumference and directly across the full tread width in all six grooves. These tread wear indicators shall be 0.063 in. (1.6 mm) deep and approximately 0.50 in. (12.7 mm) long. A visual wear guideline shall be located on the shoulder of the tire 0.22 in. (5.6 mm) from the tread surface as shown in Fig. 2.

7. Workmanship

7.1 Tires shall be free of defects in workmanship and material.

8. Test Methods

8.1 *Tensile Sheet Cure*—Practice D3182.

8.2 *Modulus (300 %)*—Test Methods D412.

8.3 *Tensile Sheet Durometer*—Test Method D2240, using a Type A Shore durometer.

8.4 *Restored Energy (Rebound or Resilience)*—Test Method D1054.

8.5 *Specific Gravity*—Test Methods D297.

8.6 *Tensile Strength*—Test Methods D412.

8.7 *Elongation*—Test Methods D412.

8.8 *Tire Tread Durometer*—Test Method D2240, in addition to the following specific procedures:

8.8.1 Use a Type A durometer. (A 0.5-in. (12.7-mm) diameter presser foot, Shore, code XAHAF is recommended.)

8.8.2 The durometer shall be calibrated at a reading of 60 hardness.

8.8.3 Condition the tire and durometer to equilibrium at $73.4 \pm 3.6^\circ\text{F}$ ($23 \pm 2^\circ\text{C}$) before determining tread hardness.

8.8.4 The tire tread hardness is to be determined by averaging at least one set of six readings. A set is one reading taken in the center of each rib, excluding the center rib. It is recommended that additional sets of readings be taken around the tread circumference.

8.8.5 Apply presser foot to the tire tread as rapidly as possible without shock, keeping the foot parallel to the tread surface. Apply just sufficient pressure to obtain firm contact between presser foot and tire tread surface. Read the durometer scale within 1 s after presser foot is in contact with the tire tread, but after initial maximum transient which may occur immediately after contact is made.

9. Certification

9.1 Tires are to be inflated and measured prior to shipment. Upon request, the manufacturer shall furnish the purchaser certification that the test tire meets this specification.

9.2 All tires under certification shall be subject to the manufacturer's normal variation.

10. Packaging and Preservation

10.1 The tires should be kept dry under ordinary atmospheric conditions in subdued light, $70 \pm 25^\circ\text{F}$ ($21 \pm 13.8^\circ\text{C}$). Tires should not be stored near electric motors, welders, or other ozone generating equipment.

11. Recommendations for Tire Use and Operational Requirements

11.1 The tire is for skid testing only and is not designed for general highway service. Necessary transport of test equipment should be on commercial tires.

11.2 A new tire break-in of 200 miles (320 km) minimum should be made on tires by the purchaser before using the tire for testing.

11.3 The tire shall be operated with not less than 24 psi (165 kPa) inflation.

11.4 The recommended static test load on the tire shall be 1085 lbf (4826 N), with loading to a maximum of 1380 lbf (6138 N) permissible, at 24 psi (165 kPa) inflation.

11.5 When irregular wear or damage results from tests or when the remaining groove depth in any groove is 0.165 in. (4.2 mm) or less, the use of the tire as a standard test tire shall be discontinued.

11.6 **Caution**—Measured friction force and skid number (SN) may be influenced by tire groove depth, or tread hardness,

or both. The magnitude of this dependence is a function of the water depth, pavement characteristics, test speed, and tire aging effects.

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