



Standard Specification for Laboratory Glass Multiple Neck Distilling/Boiling Flasks¹

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1. Scope

1.1 This specification provides standard dimensional requirements for multiple neck distilling/boiling flasks.

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

2. Referenced Documents

2.1 *ASTM Standards*:²

- E438 Specification for Glasses in Laboratory Apparatus
- E671 Specification for Maximum Permissible Thermal Residual Stress in Annealed Glass Laboratory Apparatus
- E676 Specification for Interchangeable Taper-Ground Joints
- E920 Specification for Commercially Packaged Laboratory Apparatus
- E921 Specification for Export Packaged Laboratory Apparatus
- E1133 Practice for Performance Testing of Packaged Laboratory Apparatus for United States Government Procurements
- E1157 Specification for Sampling and Testing of Reusable Laboratory Glassware

3. Classification

3.1 Flasks shall be of the following types and sizes.

3.1.1 *Type I*—Standard taper ($\bar{\text{S}}$) necks, equal height:

- 500 mL
- 1 000 mL
- 2 000 mL
- 3 000 mL
- 5 000 mL

3.1.2 *Type II*—Three tooled necks, unequal height:

- 250 mL
- 500 mL
- 1 000 mL
- 2 000 mL
- 3 000 mL
- 5 000 mL

3.1.3 *Type III*—Three standard taper ($\bar{\text{S}}$) necks, unequal height:

- 250 mL
- 300 mL
- 500 mL
- 1 000 mL
- 2 000 mL
- 3 000 mL
- 5 000 mL
- 12 000 mL

3.1.4 *Type IV*—Three standard taper ($\bar{\text{S}}$) necks, equal height:

- 250 mL
- 500 mL
- 1 000 mL
- 2 000 mL
- 3 000 mL
- 5 000 mL

3.1.5 *Type V*—Three tooled necks, angled:

- 200 mL
- 500 mL
- 1 000 mL

3.1.6 *Type VI*—Three standard taper ($\bar{\text{S}}$) necks, angled:

- 25 mL
- 50 mL
- 100 mL
- 200 mL
- 250 mL
- 300 mL
- 500 mL
- 1 000 mL

3.1.7 *Type VII*—Two standard taper ($\bar{\text{S}}$) necks, unequal height:

- 500 mL
- 1 000 mL
- 2 000 mL
- 5 000 mL

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

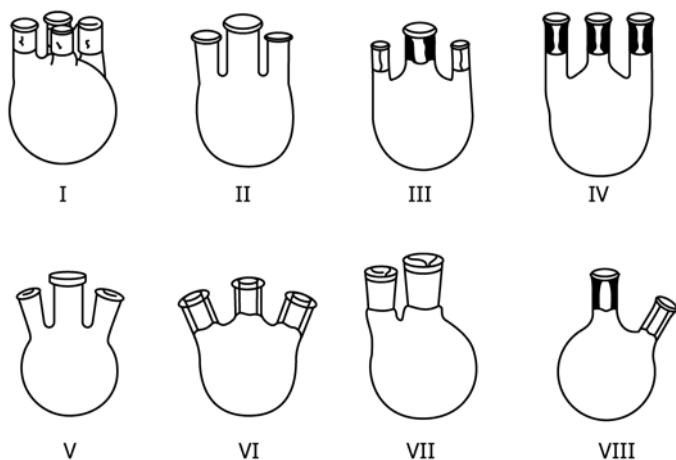


FIG. 1 Flask Types

3.1.8 Type VIII—Two standard taper (S) necks, angled:

- 100 mL
- 250 mL
- 500 mL
- 1 000 mL

NOTE 1—The term millilitre (mL) is commonly used as a special name for the cubic centimetre (cm³) and similarly the litre (L) for 1000 cubic centimetres, in accordance with the International System of Units (SI).

4. Material and Annealing

4.1 Flasks shall be made of borosilicate glass conforming to the requirements of Type I, Class A of Specification E438.

4.2 Maximum residual thermal stress shall conform to Specification E671.

5. Appearance

5.1 The general appearance of the flasks shall conform to Fig. 1.

6. Design

6.1 Necks on all flasks shall be circular in cross sections, and center necks shall be perpendicular to center of flask body.

6.2 Top shall be strengthened and finished. Top finishes shall be either beaded, tooled or standard taper. (The latter complies with Specification E676.)

TABLE 1 Capacity and Dimensions for Multiple Neck Flasks

| Nominal Capacity (mL) | O.D. Body Widest Point max (m/m) | Overall Height without Stopper max (m/m) | Wall Thickness ⁴ min (m/m) |
|-----------------------|----------------------------------|--|---------------------------------------|
| 25 | 43 | 85 | 0.8 |
| 50 | 52 | 108 | 0.8 |
| 100 | 66 | 122 | 0.8 |
| 200 | 76 | 130 | 0.8 |
| 250 | 87 | 151 | 0.8 |
| 300 | 89 | 153 | 0.8 |
| 500 | 107 | 208 | 0.8 |
| 1 000 | 134 | 247 | 0.8 |
| 2 000 | 170 | 313 | 1.1 |
| 3 000 | 192 | 260 | 1.4 |
| 5 000 | 223 | 386 | 1.5 |
| 12 000 | 298 | 385 | 2.0 |

⁴ Neck seal zones may be a minimum of 70 % of these values.

6.3 Wall thickness minimums are shown in Table 1.

6.4 The flasks shall be spherical in shape to the point of junction with the flask necks.

7. Capacity and Dimensions

7.1 The nominal capacity of a flask shall not exceed the actual capacity to the base of the neck. Dimensions shall conform to the requirements of Table 1.

8. Markings

8.1 Each flask shall be permanently marked with the name or known trademark of the manufacturer and the nominal capacity. If applicable, the standard taper joint size shall be marked on each flask.

8.2 There shall be an area on one side of the flask for marking with a pencil.

9. Sampling

9.1 Refer to Specification E1157

10. Packaging

10.1 Select from Specifications E920, E921, or E1133.

11. Keywords

11.1 boiling; distilling; flasks; glass; mult. neck

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