

Designation: D5032 - 11

Standard Practice for Maintaining Constant Relative Humidity by Means of Aqueous Glycerin Solutions¹

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1. Scope

- 1.1 This practice describes a method for obtaining constant relative humidity ranging from 30 to 98 % at temperatures ranging from 0 to 70°C in relatively small containers by means of an aqueous glycerin solution.
- 1.2 This practice is applicable for closed systems such as environmental conditioning containers.
- 1.3 This practice is not recommended for the generation of continuous (flowing) streams of constant humidity unless precautionary criteria are followed to ensure source stability.
- 1.4 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

2. Referenced Documents

2.1 ASTM Standards:²

D618 Practice for Conditioning Plastics for Testing D4023 Terminology Relating to Humidity Measurements (Withdrawn 2002)³

D6054 Practice for Conditioning Electrical Insulating Materials for Testing (Withdrawn 2012)³

E104 Practice for Maintaining Constant Relative Humidity by Means of Aqueous Solutions

2.2 Other Documents:

DIN50008 Constant Climates over Aqueous Solutions⁴ Part 1: Saturated Salt and Glycerol Solutions

Part 2: Sulfuric Acid Solutions (1981)

3. Summary of Practice

- 3.1 Controlled relative humidity environments are generated using mixtures of glycerin and water.
- 3.2 Practice E104 contains methods for maintaining constant relative humidity environments using aqueous saturated salt solutions or various strength sulfuric acid-water systems.

4. Significance and Use

- 4.1 Controlled relative humidity environments are important for conditioning materials for shelf-life studies or for investigating the change in physical or dielectric properties after exposure.
- 4.2 The use of aqueous-glycerin solutions reduces the possibility of contamination of the materials or corrosion of electrode systems which would be more likely to result from saturated salt or acid water solutions.
- 4.3 Applicable material specifications should state the exposure conditions, including time, temperature and relative humidity that a material should be subjected to before subsequent testing. Typical conditions are given in Practice D618 or D6054.

5. Apparatus

- 5.1 *Container*, airtight, of a material not acted upon by copper sulfate (or with the glycerin solution contained in a tray made of a material not acted upon by copper sulfate).
- 5.2 Refract meter, covering the range of 1.33 to 1.47 (sodium) with an accuracy of 0.0003.

6. Glycerin Solution

6.1 Use a good industrial grade of glycerin ("high gravity" and "dynamite" grades have been found to be satisfactory) in distilled water. Calculate the concentration in terms of the refractive index, (*R*), at 25°C for the desired relative humidity at any temperature between 0 and 70°C as follows:

$$R = \left(\sqrt{(100+A)^2 + A^2 - (H+A)^2} - A\right) \frac{1}{715.3} + 1.3333$$
 (1)

¹ This practice is under the jurisdiction of ASTM Committee D09 on Electrical and Electronic Insulating Materials and is the direct responsibility of Subcommittee D09.12 on Electrical Tests.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

⁴ Available from *Deutsches Institut fur Normung*, 4-10 *Burggrenzenstrasse Postfach* 1107, D-1000 Berlin, Germany. Also available from American National Standards Institute, 25 W. 43rd St., 4th Floor, New York, NY 10036.



where:

 $T = \text{temperature of the solution, } ^{\circ}\text{C},$ $A = 25.60 - 0.1950T + 0.0008T^{2}, \text{ and}$

H = relative humidity, percent.

6.1.1 This will give the desired relative humidity with an accuracy of ± 0.2 % at a constant temperature of 25°C. At other constant temperatures, the error, if any, may increase with the deviation of the temperature from 25°C. The relative humidity values at 0, 25, 50 and 70°C for a number of refractive index values are given in Table 1. Obtain the refractive index for intermediate values of relative humidity and temperature by plotting curves from the values in the table or by calculating from the above formula.

6.2 To prevent fungus growth in the solution, add about 0.1 % by weight of copper sulfate to the glycerin solution. The most convenient way of measuring the copper sulfate is to prepare a saturated solution in water and add four drops of the saturated solution per 100 mL of the glycerin solution. Use a container, or tray holding the glycerin solution, made of a material that will not react with the copper in the copper sulfate. If the copper is removed, fungus growth can occur, which will cause lowering of the humidity value of the glycerin solution.

6.3 Loss of water through evaporation when the container is opened can reduce the humidity value of the solution. The rate of loss with the container open is quite low and is negligible for the normal time the container would be opened for loading and unloading (Note 1).

Note 1—A solution adjusted to produce a 96 % relative humidity atmosphere at 25°C in an open container, in a still atmosphere of 50 % relative humidity at 25°C, will lose water at the rate of approximately 0.01 mL/h/in. 2 of solution surface area. This rate will reduce the relative humidity value of a 96 % solution having a depth of 1 in. by 0.5 % relative humidity in 26 h.

6.4 Loss of water by absorption by the material being conditioned, can reduce the humidity value of the solution. Proper precaution must be taken to prevent the reduction of humidity by a material being conditioned that will absorb a large amount of water. If it is estimated that the reduction in humidity will be greater than desired, one or both of the

TABLE 1 Relative Humidity Over Glycerin Solutions

		•	•	
Refractive Index at 25°C	Relative Humidity, %			
	0°C	25°C	50°C	70°C
1.3463	97.7	98.0	98.2	98.4
1.3560	95.6	96.0	96.4	96.7
1.3602	94.5	95.0	95.5	95.8
1.3773	89.2	90.0	90.7	91.2
1.3905	84.0	85.0	85.9	86.6
1.4015	78.8	80.0	81.1	81.8
1.4109	73.7	75.0	76.2	77.0
1.4191	68.6	70.0	71.3	72.2
1.4264	63.4	65.0	66.4	67.3
1.4329	58.4	60.0	61.4	62.5
1.4387	53.3	55.0	56.5	57.6
1.4440	48.3	50.0	51.5	52.6
1.4486	43.3	45.0	46.6	47.7
1.4529	38.3	40.0	41.6	42.7

following options must be done: Reduce the loading below that suggested in 7.5 or increase the depth of the solution.

Note 2—For example, a loss of 0.26 mL water/in.³ of a glycerin-water solution adjusted to produce a 96 % relative humidity at 25°C will reduce the humidity by 0.5 % relative humidity.

7. Precautions

7.1 Container:

7.1.1 Make the container small so that the temperature throughout the container will be the same as that of the solution. Keep the volume of the air space per unit area of surface of solution low. Ten cubic inches or less per in.² of solution surface is advisable unless a larger volume is necessary because of the device to be conditioned.

7.1.2 Although an airtight container is recommended, it is desirable to have a vent under certain conditions of test or with some kinds of containers. (Changes in pressure may produce undesirable cracks in some types of containers.) Make the vent as small as practical as there will be a continual loss of vapor through the vent. Check the concentration of the solution periodically and adjust if necessary in this case.

7.1.3 Make the surface creepage distance between the solution and the material being conditioned long enough to prevent the solution from creeping on to the material being conditioned.

7.2 *Temperature Fluctuations:*

7.2.1 Avoid temperature fluctuations. Best results are obtained in a controlled temperature room where the average temperature is constant and the fluctuations are of relatively short duration. Cover the container to shield from drafts. Drafts may cause temperature differences inside the container. Changing ambient temperature causes a temperature difference between that of the solution and the air above it. As a rule, changes in the solution temperature lag behind that of the air in the container. This results in a low humidity with rising temperature and a high humidity with falling temperature.

7.2.2 If a controlled temperature room is not available, place the container in a location having the minimum change in temperature and thermally insulating the container with a minimum of 1 in. of glass wool, or the equivalent. Reducing the volume of air space in the container per unit area of solution surface will also reduce the effect of changing temperature.

7.2.3 A glass desiccator covered with a corrugated paper box will stand short time (30 min or less) fluctuations of temperature of $\pm 1^{\circ}$ C without changing the relative humidity over ± 0.1 %. Where larger fluctuations or long time fluctuations are encountered, thermally insulate the container. It is estimated that a thermally insulated container will withstand fluctuations of temperature of $\pm 3^{\circ}$ C without changing the relative humidity over ± 0.1 %.

7.2.4 A thick aluminum cover or base plate, or both, on the container will also effectively dampen temperature fluctuations.

7.3 Temperature Above Room Temperature—Operating at temperatures above room temperature is not as satisfactory as operating at room temperature, because of the greater possibility of the air in the container not being equivalent to the

solution temperature and not being the equivalent throughout the container. However, with proper care, humidities at temperatures above room temperature are attainable by heating the container in an oven. Thermally insulate the container as described in 7.2 and adjust the oven air circulation so as to have as nearly uniform temperature throughout the container as possible. Load the container while at room temperature.

Note 3—For example, with a solution for a relative humidity of 96 %, a spot having a temperature 0.3° C higher than that of the solution would have a relative humidity of 94 %, while that having a temperature 0.3° C lower would have a relative humidity of 98 %.

7.4 Temperatures Below Room Temperature—Operating at temperatures below room temperature is not as satisfactory as operating at room temperature, because of the greater possibility of the air in the container not being equivalent to the solution temperature and not being the equivalent throughout the container. However, with proper care, humidities at temperatures below room temperature are attainable by cooling the container in a chamber. Thermally insulate the container as described in 7.2 and adjust the chamber air circulation so as to have as nearly uniform temperature throughout the container as

possible. Load the container by reducing the temperature of the container below the conditioning temperature before loading.

7.5 Loading—Do not overload the container as this will decrease the rate of rise of the humidity in the container to such an extent that an unreasonably long time is required for the humidity to reach a steady state. The limit of loading cannot very well be specified as this depends upon the amount of moisture the material will absorb and this will differ by material. As a general rule, make the overall area of the material less than the surface area of the solution.

7.6 Opening of the Chamber During Test—Avoid opening the chamber during a test since the rate of establishing equilibrium after reclosing the chamber is not known. Equilibrium in the chamber depends on the ratio of chamber volume to solution surface area, type of material in the chamber, amount of material in the chamber and temperature difference between the solution and the chamber atmosphere.

8. Keywords

8.1 aqueous glycerin solutions; conditioning; constant relative humidity; glycerin; relative humidity

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