



Standard Specification for Calcium Borosilicate Pigments¹

This standard is issued under the fixed designation D4288; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers three grades of pigment commercially known as calcium borosilicate composite pigment. The two types differ in chemical composition while the two classes of Type I differ in oil absorption.

2. Referenced Documents

2.1 ASTM Standards:²

- C958 Test Method for Particle Size Distribution of Alumina or Quartz by X-Ray Monitoring of Gravity Sedimentation
- D185 Test Methods for Coarse Particles in Pigments
- D281 Test Method for Oil Absorption of Pigments by Spatula Rub-out
- D1366 Practice for Reporting Particle Size Characteristics of Pigments
- D3360 Test Method for Particle Size Distribution by Hydrometer of the Common White Extender Pigments (Withdrawn 2003)³
- D4487 Test Methods for Analysis of Calcium Borosilicate

3. Composition and Properties

3.1 All types of pigment shall consist of a complex composite of alkaline earth silicates and borates and shall conform to the requirements of [Table 1](#).

3.2 The mass color of the dry pigment is white. The shade and tinting strength when specified shall be equal to that of a reference sample mutually agreed upon between the purchaser and the seller.

3.3 Particle Size:

3.3.1 All types are characterized by major amounts of particles in the 1 to 10- μm range. Coarse particles retained on

a 45- μm (No. 325) sieve shall be less than 0.3 %. The maximum specific surface diameter (SSD) shall be 2.5- μm .

3.3.2 Where closer control within a class or type is required, the fineness requirements shall be as agreed upon between the purchaser and the seller.

4. Sampling

4.1 Two samples shall be taken at random from different packages from each lot, batch, day's pack, or other unit of production in a shipment. When no markings distinguishing between units of production appear, samples shall be taken from different packages, in the ratio of two samples for each 10 000 lb (5000 kg), except that for shipments of less than 10 000 lb two samples shall be taken. At the option of the purchaser, the samples may be tested separately or after blending in equal quantities the samples from the same production unit to form a composite sample.

5. Test Methods

5.1 Tests shall be conducted in accordance with the following ASTM test methods. Test procedures not covered by ASTM test methods shall be mutually agreed upon between the purchaser and the seller.

5.2 *Chemical Analysis*—Test Methods [D4487](#).

5.3 *Ignition Loss*—Test Methods [D4487](#).

5.4 *Particle Size*—To be determined by Test Method [D3360](#) or equivalent instrumental technique.⁴

5.5 *Specific Surface Diameter*—Particle Size by Sedimentation Methods section of Practice [D1366](#).

5.6 *Oil Absorption*—Test Method [D281](#).

5.7 *Coarse Particles*—The Insoluble Dry Pigments section of Test Methods [D185](#).

6. Keywords

6.1 alkaline earth silicates; borates; calcium borosilicate; pigment; silicates

¹ This specification is under the jurisdiction of ASTM Committee D01 on Paint and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.31 on Pigment Specifications.

Current edition approved Nov. 1, 2012. Published November 2012. Originally approved in 1983. Last previous edition approved in 2007 as D4288 – 02 (2007). DOI: 10.1520/D4288-02R12.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

⁴ The Micromeritics Sedigraph 5000D Particle Size Analyzer, manufactured by Micromeritics Instrument Corp., 568 Goshen Springs Rd., Norcross, GA 30093, has been found satisfactory for this purpose. See Test Method [C958](#) for operating instructions. Other instruments having a similar slurry density measurement function may also be used.

TABLE 1 Requirements for Pigments

Compositional Requirements	Weight %			
	Type I, 10 % B ₂ O ₃		Type II, 17% B ₂ O ₃	
	Min	Max	Min	Max
Calcium oxide (CaO)	41	46	41.5	45.5
Boron oxide (B ₂ O ₃)	9	11	15	17.5
Silica (SiO ₂)	38	42	32	36
Moisture and other volatile matter	...	0.75	...	0.75
Ignition loss at 450°C	2.5	6.0	2.5	6.0
	Class A		Class B	
	min	max	min	max
Properties:				
Oil absorption (lb/100 lb pigment)	35	41	23	29
Coarse particles				
Total residue retained on 45-µm (No. 325) sieve, %	0.3		0.3	

ASTM International takes no position respecting the validity of any patent rights asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, are entirely their own responsibility.

This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, at the address shown below.

This standard is copyrighted by ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. Individual reprints (single or multiple copies) of this standard may be obtained by contacting ASTM at the above address or at 610-832-9585 (phone), 610-832-9555 (fax), or service@astm.org (e-mail); or through the ASTM website (www.astm.org). Permission rights to photocopy the standard may also be secured from the ASTM website (www.astm.org/COPYRIGHT/).