



Standard Test Method for Tack-Free Time of Caulking Compounds and Sealants¹

This standard is issued under the fixed designation D2377; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope

1.1 This test method describes the determination of the tack-free time property of caulking compounds and sealants. This test method is applicable to both gun and knife grades.

1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.4 The committee with jurisdiction over this standard is not aware of any comparable standard published by other organizations.

2. Referenced Documents

- 2.1 *ASTM Standards*:²
[C717 Terminology of Building Seals and Sealants](#)

3. Terminology

3.1 *Definitions*—Refer to Terminology [C717](#) for definitions of the following terms: caulking compound, compound, sealant.

4. Apparatus

4.1 *Cabinet or Room*, capable of maintaining Standard Conditions as defined in Terminology [C717](#).

4.2 *Brass Sheet*, $\frac{3}{4}$ by $1\frac{1}{2}$ in. (19 by 38 mm), approximately $\frac{1}{4}$ in. (6.4 mm) thick.

4.3 *Template*—A rectangular template of steel or brass, $\frac{1}{8}$ in. (3.2 mm) thick, 1 by $3\frac{3}{4}$ in. (25.4 by 95.1 mm) inside, and approximately 2 by $4\frac{3}{4}$ in. (51 by 121 mm) outside.

¹ This test method is under the jurisdiction of ASTM Committee [C24](#) on Building Seals and Sealants and is the direct responsibility of Subcommittee [C24.20](#) on General Test Methods.

Current edition approved Feb. 1, 2014. Published March 2014. Originally approved in 1965. Last previous edition approved in 2008 as D2377 – 00(2008). DOI: 10.1520/D2377-14.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

4.4 *Steel Sheets*—Two rectangular tin-plated steel sheets, approximately 3 by 5 in. (76 by 127 mm), and of a convenient thickness.

4.5 *Plastic Strips*—Two, clear, low-density polyethylene strips, 1 by 5 in. (25.4 by 127 mm) by 0.004 ± 0.001 in. (0.1016 ± 0.0254 mm) thick.

4.6 *Spatula*, steel, having a 4 to 5-in. (102 to 127-mm) long narrow blade.

4.7 *Thin Knife Blade*.

5. Solvent

5.1 *Methyl Ethyl Ketone, Ethylene Dichloride*, or similar solvent.

6. Conditioning

6.1 Condition the sample in the original closed container for at least 5 h at Standard Conditions as defined in Terminology [C717](#).

7. Sampling

7.1 Take the sealant from a previously unopened container and thoroughly mix before using.

8. Test Specimens

8.1 Prepare two test specimens as follows:

8.1.1 Thoroughly mix the conditioned compound and completely clean the template and steel sheets with solvent.

8.1.2 Center the template on the tin panel and carefully fill it, avoiding air pockets. Strike off the surface of the compound flat to a uniform $\frac{1}{8}$ -in. (3.2-mm) thickness. With a thin knife blade, cut all around the outside edge of the compound and lift the template straight up and off.

9. Procedure (Fig. 1)

9.1 For gun grade compounds, expose the specimen for 72 h at Standard Conditions as defined in Terminology [C717](#). For knife grade compounds, expose for 120 h under the same conditions.

9.2 At the end of the exposure period, center the polyethylene strip lengthwise along the top surface of the compound. Set the brass weight in the center on top of the polyethylene strip and allow it to remain there for 30 s.

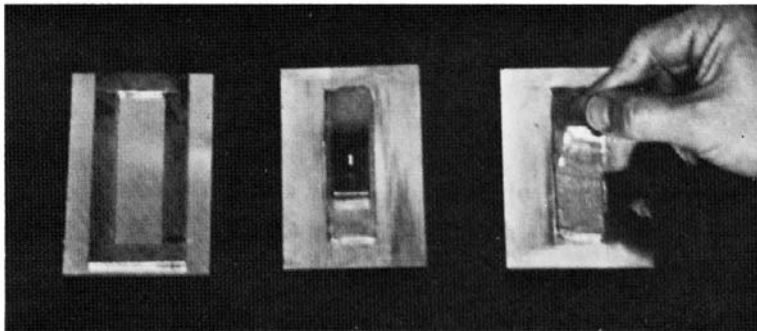


FIG. 1 Stages in the Tack-Free Time Test Procedure

9.3 Remove the brass weight and carefully withdraw the polyethylene strip with thumb and forefinger at right angles to the compound. No caulking compound or sealant shall adhere to the polyethylene strip in either specimen.

9.4 Repeat steps 9.1 through 9.3 with the second test specimen.

10. Report

10.1 Report if any caulking compound or sealant has adhered to the polyethylene strip in either specimen.

11. Precision and Bias

11.1 No statement is made about either the precision or bias of this test method for measuring tack-free time, since the result merely states whether there is conformance to the criteria for success in the procedure.

12. Keywords

12.1 caulking compound; compound; sealant; tack-free

ASTM International takes no position respecting the validity of any patent rights asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, are entirely their own responsibility.

This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, at the address shown below.

This standard is copyrighted by ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. Individual reprints (single or multiple copies) of this standard may be obtained by contacting ASTM at the above address or at 610-832-9585 (phone), 610-832-9555 (fax), or service@astm.org (e-mail); or through the ASTM website (www.astm.org). Permission rights to photocopy the standard may also be secured from the ASTM website (www.astm.org/COPYRIGHT/).