



Standard Specification for Distilled Soybean Fatty Acids¹

This standard is issued under the fixed designation D 1537; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers distilled acids derived from the distillation of soybean oil. Three types are covered, as follows:

1.1.1 *Type I*—Usually produced from degummed soybean oil and referred to as water white soybean fatty acids.

1.1.2 *Types II and III*—Usually produced from recovered soybean oil.

2. Referenced Documents

2.1 ASTM Standards:

D 1467 Guide for Testing Fatty Acids Used in Protective Coatings²

D 1544 Test Method for Color of Transparent Liquids (Gardner Color Scale)³

D 1959 Test Method for Iodine Value of Drying Oils and Fatty Acids²

¹ This specification is under the jurisdiction of ASTM Committee D-1 on Paint and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.32 on Drying Oils.

Current edition approved Sept. 19, 1960. Originally issued 1958. Replaces D 1537 – 58 T.

² *Annual Book of ASTM Standards*, Vol 06.03.

D 1962 Test Method for Saponification Value of Drying Oils, Fatty Acids, and Polymerized Fatty Acids²

D 1965 Test Method for Unsaponifiable Matter in Drying Oils, Fatty Acids, and Polymerized Fatty Acids²

D 1980 Test Method for Acid Value of Fatty Acids and Polymerized Fatty Acids²

D 1982 Test Method for Titer of Fatty Acids²

3. Properties

3.1 Distilled soybean fatty acids shall conform to the requirements in Table 1.

4. Test Methods

4.1 The properties enumerated in this specification shall be determined in accordance with Methods D 1467.

5. Keywords

5.1 soybean fatty acids; soybean oil

³ *Annual Book of ASTM Standards*, Vol 06.01.

TABLE 1 Requirements for Distilled Soybean Fatty Acids

	ASTM Test Methods	Type I	Type II	Type III
Acid value	D 1980	197 to 204	195 to 205	195 to 205
Saponification value	D 1962	197 to 204	197 to 207	197 to 207
Unsaponifiable matter, max, %	D 1965	1.0	2.0	2.0
Iodine value, min	D 1959	133	125	120
Color, Gardner, max	D 1544	2	4	6
Titer, °C	D 1982	21 to 24	23 to 29	23 to 29

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